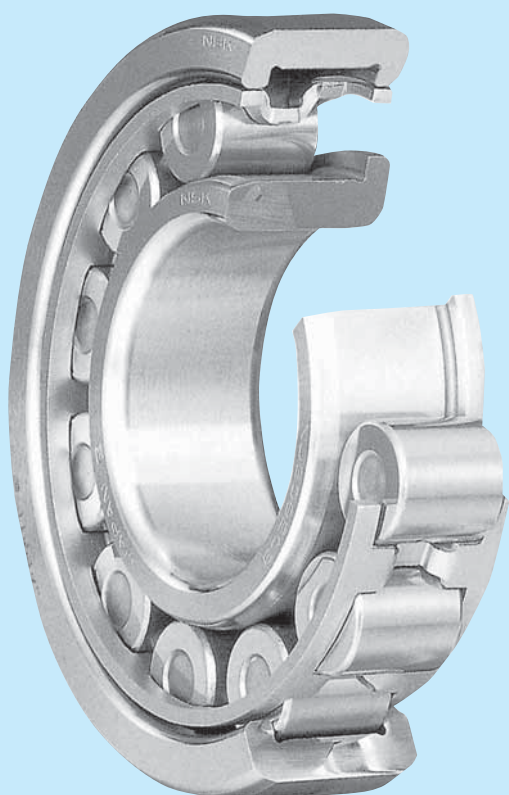


CYLINDRICAL ROLLER BEARINGS

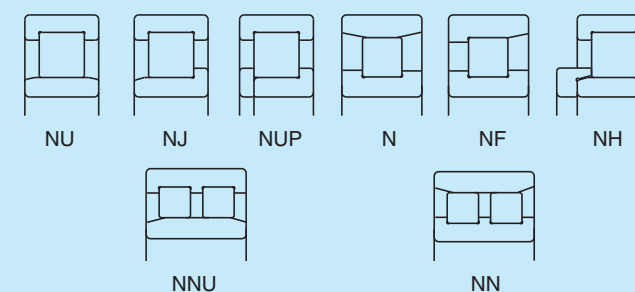
SINGLE-ROW CYLINDRICAL ROLLER BEARINGS	Bore Diameter 20 – 65mm.....	B 88
	Bore Diameter 70 – 160mm.....	B 94
	Bore Diameter 170 – 500mm.....	B102
L-SHAPED THRUST COLLARS FOR CYLINDRICAL ROLLER BEARINGS	Bore Diameter 20 – 320mm.....	B106
DOUBLE-ROW CYLINDRICAL ROLLER BEARINGS	Bore Diameter 25 – 360mm.....	B110

Four-Row Cylindrical Roller Bearings are described on Pages B334 to B343.



DESIGN, TYPES, AND FEATURES

Depending on the existence of ribs on their rings, Cylindrical Roller Bearings are classified into the following types.



Types NU, N, NNU, and NN are suitable as free-end bearings. Types NJ and NF can sustain limited axial loads in one direction. Types NH and NUP can be used as fixed-end bearings.

NH-type cylindrical roller bearings consist of the NJ-type cylindrical roller bearings and HJ-type L-shaped thrust collars (See Page B104 to B105).

The inner ring loose rib of a NUP-type cylindrical roller bearing should be mounted so that the marked side is on the outside.

Use pressed, machined, or molded cages for standard cylindrical roller bearings as shown in Table 1.

Table 1 Standard Cages for Cylindrical Roller Bearings

Series	Pressed Steel Cages (W)	Machined Brass Cages (M)	Molded Polyamide Cages (T)
NU10**	—	1005 – 10/500	—
N2**	204 – 230	232 – 264	—
NU2**	214 – 230	232 – 264	—
NU2**E	205E – 213E	214E – 240E	204E
NU22**	2204 – 2230	2232 – 2252	—
NU22**E	—	2222E – 2240E	2204E – 2220E
N3**	304 – 324	326 – 352	—
NU3**	312 – 330	332 – 352	—
NU3**E	305E – 311E	312E – 340E	304E
NU23**	2304 – 2320	2322 – 2340	—
NU23**E	—	2322E – 2340E	2304E – 2320E
NU4**	405 – 416	417 – 430	—

The basic load ratings listed in the bearing tables are based on the Cage Classification in Table 1.

For a given bearing number, if the type of cage is not the standard one, the number of rollers may vary; in such a case, the load rating will differ from the one listed in the bearing tables.

Among the NN Type of double-row bearings, there are many of high precision that have tapered bores, and they are primarily used in the main spindles of machine tools. Their cages are either molded polyphenylenesulfide (PPS) or machined brass.

PRECAUTIONS FOR USE OF CYLINDRICAL ROLLER BEARINGS

If the load on cylindrical roller bearings becomes too small during operation, slippage between the rollers and raceways occurs, which may result in smearing. Especially with large bearings since the weight of the roller and cage is high.

In case of strong shock loads or vibration, pressed-steel cages are sometimes inadequate.

If very small bearing load or strong shock loads or vibration are expected, please consult with NSK for selection of the bearings.

Bearings with molded polyamide cages (ET type) can be used continuously at temperatures between -40 and 120°C. If the bearings are used in gear oil, nonflammable hydraulic oil, or ester oil at a high temperature over 100°C, please contact NSK beforehand.

TOLERANCES AND RUNNING ACCURACY

CYLINDRICAL ROLLER BEARINGS Table 8.2 (Pages A60 to A63)

DOUBLE-ROW CYLINDRICAL ROLLER BEARINGS Table 8.2 (Pages A60 to A63)

Table 2 Tolerances for Roller Inscribed Circle Diameter F_w and Roller Circumscribed Circle Diameter E_w of Cylindrical Roller Bearings Having Interchangeable Rings Units : μm

Nominal Bore Diameter d (mm)		Tolerances for F_w of types NU, NJ, NUP, NH, and NNU ΔF_w		Tolerances for E_w of types N, NF, and NN ΔE_w	
over	incl.	high	low	high	low
—	20	+10	0	0	-10
20	50	+15	0	0	-15
50	120	+20	0	0	-20
120	200	+25	0	0	-25
200	250	+30	0	0	-30
250	315	+35	0	0	-35
315	400	+40	0	0	-40
400	500	+45	0	—	—

RECOMMENDED FITS

CYLINDRICAL ROLLER BEARINGS Table 9.2 (Page A84)
Table 9.4 (Page A85)

DOUBLE-ROW CYLINDRICAL ROLLER BEARINGS Table 9.2 (Page A84)
Table 9.4 (Page A85)

INTERNAL CLEARANCES

CYLINDRICAL ROLLER BEARINGS Table 9.14 (Page A91)
DOUBLE-ROW CYLINDRICAL ROLLER BEARINGS Table 9.14 (Page A91)

PERMISSIBLE MISALIGNMENT

The permissible misalignment of cylindrical roller bearings varies depending on the type and internal specifications, but under normal loads, the angles are approximately as follows:

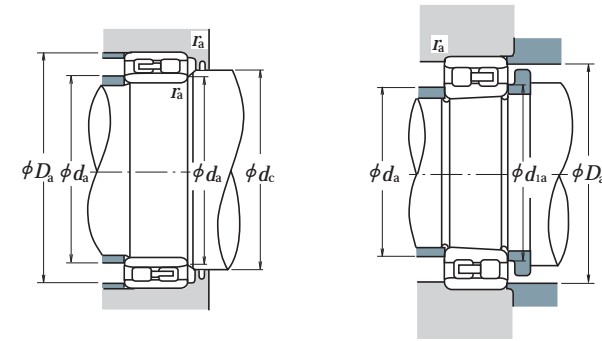
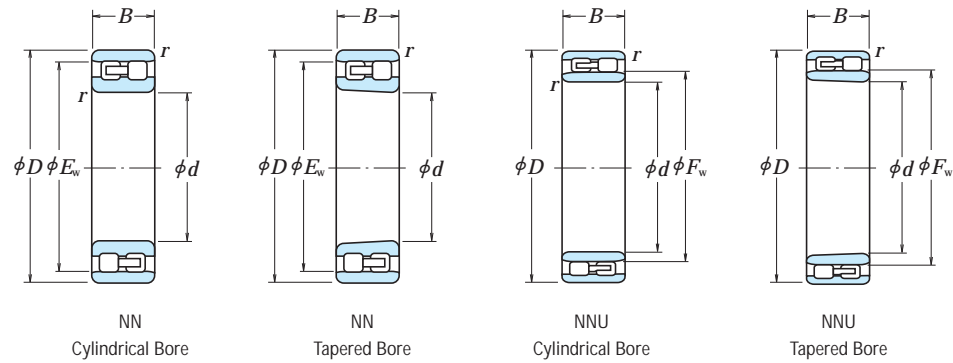
Cylindrical Roller Bearings of width series 0 or 1 0.0012 radian (4')
Cylindrical Roller Bearings of width series 2 0.0006 radian (2')

For double-row cylindrical roller bearings, nearly no misalignment is allowed.

LIMITING SPEEDS

The limiting speeds listed in the bearing tables should be adjusted depending on the bearing load conditions. Also, higher speeds are attainable by making changes in the lubrication method, cage design, etc. Refer to Page A37 for detailed information.

Bore Diameter 25 – 140 mm



Boundary Dimensions (mm)						Basic Load Ratings (N)		Limiting Speeds (min ⁻¹)	
<i>d</i>	<i>D</i>	<i>B</i>	<i>r</i> _{min.}	<i>F_w</i>	<i>E_w</i>	<i>C_r</i>	<i>C_{0r}</i>	Grease	Oil
25	47	16	0.6	—	41.3	25 800	30 000	14 000	17 000
30	55	19	1	—	48.5	31 000	37 000	12 000	14 000
35	62	20	1	—	55	39 500	50 000	10 000	12 000
40	68	21	1	—	61	43 500	55 500	9 000	11 000
45	75	23	1	—	67.5	52 000	68 500	8 500	10 000
50	80	23	1	—	72.5	53 000	72 500	7 500	9 000
55	90	26	1.1	—	81	69 500	96 500	6 700	8 000
60	95	26	1.1	—	86.1	73 500	106 000	6 300	7 500
65	100	26	1.1	—	91	77 000	116 000	6 000	7 100
70	110	30	1.1	—	100	97 500	148 000	5 600	6 700
75	115	30	1.1	—	105	96 500	149 000	5 300	6 300
80	125	34	1.1	—	113	119 000	186 000	4 800	6 000
85	130	34	1.1	—	118	125 000	201 000	4 500	5 600
90	140	37	1.5	—	127	143 000	228 000	4 300	5 000
95	145	37	1.5	—	132	150 000	246 000	4 000	5 000
100	140	40	1.1	112	—	155 000	295 000	4 000	5 000
	150	37	1.5	—	137	157 000	265 000	4 000	4 800
105	145	40	1.1	117	—	161 000	315 000	3 800	4 800
	160	41	2	—	146	198 000	320 000	3 800	4 500
110	150	40	1.1	122	—	167 000	335 000	3 600	4 500
	170	45	2	—	155	229 000	375 000	3 400	4 300
120	165	45	1.1	133.5	—	183 000	360 000	3 200	4 000
	180	46	2	—	165	239 000	405 000	3 200	3 800
130	180	50	1.5	144	—	274 000	545 000	3 000	3 800
	200	52	2	—	182	284 000	475 000	3 000	3 600
140	190	50	1.5	154	—	283 000	585 000	2 800	3 600
	210	53	2	—	192	298 000	515 000	2 800	3 400

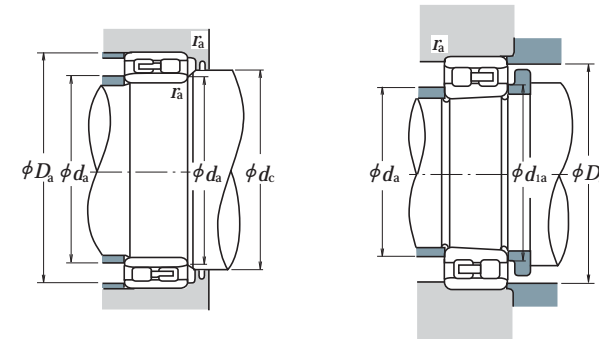
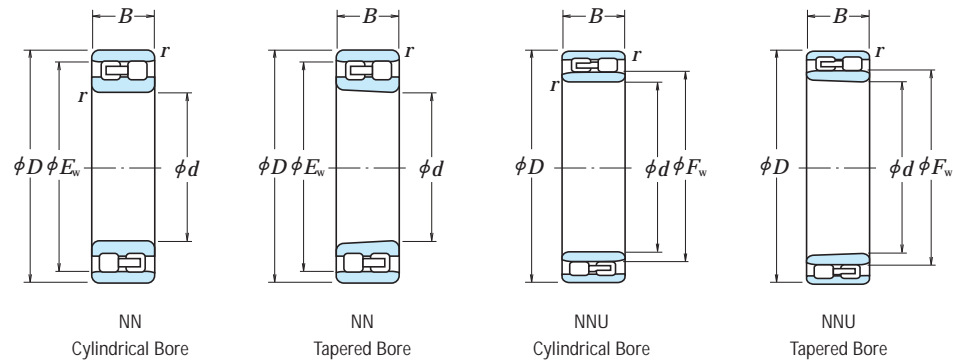
Bearing Numbers		Abutment and Fillet Dimensions (mm)						Mass (kg)
Cylindrical Bore	Tapered Bore ⁽¹⁾	<i>d_a</i> ⁽²⁾		<i>d_{1a}</i>		<i>D_a</i>		approx.
		min.	max.	min.	max.	min.	max.	
NN 3005	NN 3005 K	29	—	29	—	43	42	0.127
NN 3006	NN 3006 K	35	—	36	—	50	50	0.198
NN 3007	NN 3007 K	40	—	41	—	57	56	0.258
NN 3008	NN 3008 K	45	—	46	—	63	62	0.309
NN 3009	NN 3009 K	50	—	51	—	70	69	0.407
NN 3010	NN 3010 K	55	—	56	—	75	74	0.436
NN 3011	NN 3011 K	61.5	—	62	—	83.5	83	0.647
NN 3012	NN 3012 K	66.5	—	67	—	88.5	88	0.693
NN 3013	NN 3013 K	71.5	—	72	—	93.5	93	0.741
NN 3014	NN 3014 K	76.5	—	77	—	103.5	102	1.06
NN 3015	NN 3015 K	81.5	—	82	—	108.5	107	1.11
NN 3016	NN 3016 K	86.5	—	87	—	118.5	115	1.54
NN 3017	NN 3017 K	91.5	—	92	—	123.5	120	1.63
NN 3018	NN 3018 K	98	—	99	—	132	129	2.09
NN 3019	NN 3019 K	103	—	104	—	137	134	2.19
NNU 4920	NNU 4920 K	106.5	111	108	115	133.5	—	1.9
NN 3020	NN 3020 K	108	—	109	—	142	139	2.28
NNU 4921	NNU 4921 K	111.5	116	113	120	138.5	—	1.99
NN 3021	NN 3021 K	114	—	115	—	151	148	2.88
NNU 4922	NNU 4922 K	116.5	121	118	125	143.5	—	2.07
NN 3022	NN 3022 K	119	—	121	—	161	157	3.71
NNU 4924	NNU 4924 K	126.5	133	128	137	158.5	—	2.85
NN 3024	NN 3024 K	129	—	131	—	171	167	4.04
NNU 4926	NNU 4926 K	138	143	140	148	172	—	1.5
NN 3026	NN 3026 K	139	—	141	—	191	185	5.88
NNU 4928	NNU 4928 K	148	153	150	158	182	—	1.5
NN 3028	NN 3028 K	149	—	151	—	201	195	6.34

Note (1) The suffix K represents bearings with tapered bores (taper 1 : 12).

Remarks Production of double-row cylindrical roller bearings is generally in the high precision classes (Class 5 or better).

Note (2) *d_a* (max.) are values for adjusting rings for the NNU Type.

Bore Diameter 150 – 360 mm



d	Boundary Dimensions (mm)					Basic Load Ratings (N)		Limiting Speeds (min ⁻¹)	
	D	B	r _{min.}	F _W	E _W	C _r	C _{0r}	Grease	Oil
150	210	60	2	167	—	350 000	715 000	2 600	3 200
	225	56	2.1	—	206	335 000	585 000	2 600	3 000
160	220	60	2	177	—	365 000	760 000	2 400	3 000
	240	60	2.1	—	219	375 000	660 000	2 400	2 800
170	230	60	2	187	—	375 000	805 000	2 400	2 800
	260	67	2.1	—	236	450 000	805 000	2 200	2 600
180	250	69	2	200	—	480 000	1 020 000	2 200	2 600
	280	74	2.1	—	255	565 000	995 000	2 000	2 400
190	260	69	2	211.5	—	485 000	1 060 000	2 000	2 600
	290	75	2.1	—	265	595 000	1 080 000	2 000	2 400
200	280	80	2.1	223	—	570 000	1 220 000	1 900	2 400
	310	82	2.1	—	282	655 000	1 170 000	1 800	2 200
220	300	80	2.1	243	—	600 000	1 330 000	1 700	2 200
	340	90	3	—	310	815 000	1 480 000	1 700	2 000
240	320	80	2.1	263	—	625 000	1 450 000	1 600	2 000
	360	92	3	—	330	855 000	1 600 000	1 500	1 800
260	360	100	2.1	289	—	935 000	2 100 000	1 400	1 800
	400	104	4	—	364	1 030 000	1 920 000	1 400	1 700
280	380	100	2.1	309	—	960 000	2 230 000	1 300	1 700
	420	106	4	—	384	1 080 000	2 080 000	1 300	1 500
300	420	118	3	336	—	1 230 000	2 870 000	1 200	1 500
	460	118	4	—	418	1 290 000	2 460 000	1 200	1 400
320	440	118	3	356	—	1 260 000	3 050 000	1 100	1 400
	480	121	4	—	438	1 350 000	2 670 000	1 100	1 300
340	520	133	5	—	473	1 670 000	3 300 000	1 000	1 200
360	540	134	5	—	493	1 700 000	3 450 000	950	1 200

Bearing Numbers		Abutment and Fillet Dimensions (mm)						Mass (kg)
Cylindrical Bore	Tapered Bore ⁽¹⁾	d _a ⁽²⁾		d _{1a}	d _c	D _a		approx.
		min.	max.	min.	min.	max.	r _a max.	
NNU 4930	NNU 4930 K	159	166	162	171	201	—	6.39
NN 3030	NN 3030 K	161	—	162	—	214	209	7.77
NNU 4932	NNU 4932 K	169	176	172	182	211	—	6.76
NN 3032	NN 3032 K	171	—	172	—	229	222	9.41
NNU 4934	NNU 4934 K	179	186	182	192	221	—	7.12
NN 3034	NN 3034 K	181	—	183	—	249	239	12.8
NNU 4936	NNU 4936 K	189	199	193	205	241	—	10.4
NN 3036	NN 3036 K	191	—	193	—	269	258	16.8
NNU 4938	NNU 4938 K	199	211	203	217	251	—	10.9
NN 3038	NN 3038 K	201	—	203	—	279	268	17.8
NNU 4940	NNU 4940 K	211	222	214	228	269	—	15.3
NN 3040	NN 3040 K	211	—	214	—	299	285	22.7
NNU 4944	NNU 4944 K	231	242	234	248	289	—	16.6
NN 3044	NN 3044 K	233	—	236	—	327	313	29.6
NNU 4948	NNU 4948 K	251	262	254	269	309	—	18
NN 3048	NN 3048 K	253	—	256	—	347	334	32.7
NNU 4952	NNU 4952 K	271	288	275	295	349	—	31.1
NN 3052	NN 3052 K	276	—	278	—	384	368	47.7
NNU 4956	NNU 4956 K	291	308	295	315	369	—	33
NN 3056	NN 3056 K	296	—	298	—	404	388	51.1
NNU 4960	NNU 4960 K	313	335	318	343	407	—	51.9
NN 3060	NN 3060 K	316	—	319	—	444	422	70.7
NNU 4964	NNU 4964 K	333	355	338	363	427	—	54.9
NN 3064	NN 3064 K	336	—	340	—	464	442	76.6
NN 3068	NN 3068 K	360	—	365	—	500	477	102
NN 3072	NN 3072 K	380	—	385	—	520	497	106

Note (1) The suffix K represents bearings with tapered bores (taper 1 : 12).

Remarks Production of double-row cylindrical roller bearings is generally in the high precision classes (Class 5 or better).

Note (2) d_a (max.) are values for adjusting rings for the NNU Type.