



Safety Data Sheet according to (EC) No 1907/2006

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LOCTITE SF 7063 known as Loctite 7063

SDS No. : 179512
V005.12

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE SF 7063 known as Loctite 7063

Contains:

Naphtha, hydrotreated light, <0,1% benzene

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
Solvent based cleaner

1.3. Details of the supplier of the safety data sheet

Henkel Ltd
Wood Lane End
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000
Fax-no.: +44 1442 278071

ua-productsafety.uk@uk.henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Flammable aerosols	Category 1
H222 Extremely flammable aerosol.	
H229 Pressurised container: May burst if heated.	
Skin irritation	Category 2
H315 Causes skin irritation.	
Specific target organ toxicity - single exposure	Category 3
H336 May cause drowsiness or dizziness.	
Target organ: Central Nervous System	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Signal word:

Danger

Hazard statement:

H222 Extremely flammable aerosol.
H229 Pressurised container: May burst if heated.
H315 Causes skin irritation.
H336 May cause drowsiness or dizziness.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statement:

P251 Do not pierce or burn, even after use.
P410+P412 Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.
P211 Do not spray on an open flame or other ignition source.
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P102 Keep out of reach of children.
For consumer use only: P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P501 Dispose of waste and residues in accordance with local authority requirements

**Precautionary statement:
Prevention**

P261 Avoid breathing spray.
P273 Avoid release to the environment.

**Precautionary statement:
Response**

P302+P352 IF ON SKIN: Wash with plenty of water.

2.3. Other hazards

The aerosol container is under pressure. Do not expose to high temperatures.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Solvent cleaner

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Naphtha, hydrotreated light, <0,1% benzene 64742-49-0	01-2119475514-35 01-2119484651-34	50- 100 %	Flam. Liq. 2 H225 Asp. Tox. 1 H304 Skin Irrit. 2 H315 STOT SE 3 H336 Aquatic Chronic 2 H411
Ethanol 64-17-5	200-578-6 01-2119457610-43	10- 20 %	Eye Irrit. 2 H319 Flam. Liq. 2 H225
Methylal 109-87-5	203-714-2	10- 20 %	Flam. Liq. 2 H225
Carbon dioxide 124-38-9	204-696-9	5- < 10 %	

For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.

Declaration of ingredients according to Detergent Regulation 648/2004/EC

> 30 % aliphatic hydrocarbons

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.
Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Redness, inflammation.

Vapors may cause drowsiness and dizziness.

Prolonged or repeated contact may cause eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Foam, extinguishing powder, carbon dioxide.

Extinguishing media which must not be used for safety reasons:

None known

5.2. Special hazards arising from the substance or mixture

Vapours may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back.
Oxides of carbon, oxides of nitrogen, irritating organic vapors.

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Remove sources of ignition.
Ensure adequate ventilation.

6.2. Environmental precautions

Do not let product enter drains.

6.3. Methods and material for containment and cleaning up

Wipe up using absorbent material.
Store in a partly filled, closed container until disposal.
Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep away from sources of ignition - no smoking.
Vapours should be extracted to avoid inhalation.
Use only in well-ventilated areas.

Hygiene measures:

Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.
Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, dry place.
Do not store near sources of heat or ignition, or reactive materials.
Almacenar entre 0°C and 32°C. (32°F and 90°F)

7.3. Specific end use(s)

Solvent based cleaner

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Ethanol 64-17-5 [ETHANOL]	1.000	1.920	Time Weighted Average (TWA):		EH40 WEL
Dimethoxymethane 109-87-5 [DIMETHOXYMETHANE]	1.250	3.950	Short Term Exposure Limit (STEL):		EH40 WEL
Dimethoxymethane 109-87-5 [DIMETHOXYMETHANE]	1.000	3.160	Time Weighted Average (TWA):		EH40 WEL
Carbon dioxide 124-38-9					
Carbon dioxide 124-38-9 [CARBON DIOXIDE]	15.000	27.400	Short Term Exposure Limit (STEL):		EH40 WEL
Carbon dioxide 124-38-9 [CARBON DIOXIDE]	5.000	9.150	Time Weighted Average (TWA):		EH40 WEL
Carbon dioxide 124-38-9 [CARBON DIOXIDE]	5.000	9.000	Time Weighted Average (TWA):	Indicative	ECLTV

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Ethanol 64-17-5	aqua (freshwater)					0,96 mg/L	
Ethanol 64-17-5	aqua (marine water)					0,79 mg/L	
Ethanol 64-17-5	aqua (intermittent releases)					2,75 mg/L	
Ethanol 64-17-5	sediment (freshwater)					3,6 mg/kg	
Ethanol 64-17-5	soil					0,63 mg/kg	
Ethanol 64-17-5	STP					580 mg/L	
Ethanol 64-17-5	oral					720 mg/kg	
Ethanol 64-17-5	sediment (marine water)					2,9 mg/kg	

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Naphtha, hydrotreated light, <0,1% benzene 64742-49-0	Workers	Dermal	Long term exposure - systemic effects		773 mg/kg bw/day	
Naphtha, hydrotreated light, <0,1% benzene 64742-49-0	general population	oral	Long term exposure - systemic effects		699 mg/kg bw/day	
Naphtha, hydrotreated light, <0,1% benzene 64742-49-0	general population	Dermal	Long term exposure - systemic effects		699 mg/kg bw/day	
Naphtha, hydrotreated light, <0,1% benzene 64742-49-0	general population	Inhalation	Long term exposure - systemic effects		608 mg/m3	
Naphtha, hydrotreated light, <0,1% benzene 64742-49-0	Workers	Inhalation	Long term exposure - systemic effects		2035 mg/m3	
Ethanol 64-17-5	Workers	Inhalation	Acute/short term exposure - local effects		1900 mg/m3	
Ethanol 64-17-5	Workers	Dermal	Long term exposure - systemic effects		343 mg/kg bw/day	
Ethanol 64-17-5	Workers	Inhalation	Long term exposure - systemic effects		950 mg/m3	
Ethanol 64-17-5	general population	Inhalation	Acute/short term exposure - local effects		950 mg/m3	
Ethanol 64-17-5	general population	Dermal	Long term exposure - systemic effects		206 mg/kg bw/day	
Ethanol 64-17-5	general population	Inhalation	Long term exposure - systemic effects		114 mg/m3	
Ethanol 64-17-5	general population	oral	Long term exposure - systemic effects		87 mg/kg bw/day	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Skin protection:

Wear suitable protective clothing.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Appearance	Aerosol colourless
Odor	hydrocarbons
Odour threshold	No data available / Not applicable
pH	Not applicable
Initial boiling point	-78 °C (-108.4 °F)
Flash point	-18 °C (0.4 °F)
Decomposition temperature	No data available / Not applicable
Vapour pressure (20 °C (68 °F))	440 hPa
Density (20 °C (68 °F))	0,742 g/cm ³
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Not miscible
Solubility (qualitative) (Solvent: Acetone)	Miscible
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	
lower	0,8 % (V)
upper	15 % (V)
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

Ignition temperature 200 °C (392 °F)

SECTION 10: Stability and reactivity**10.1. Reactivity**

Strong oxidizing agents.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

No decomposition if used according to specifications.

Heat, flames, sparks and other sources of ignition.

10.5. Incompatible materials

See section reactivity

10.6. Hazardous decomposition products

None if used for intended purpose.

SECTION 11: Toxicological information**11.1. Information on toxicological effects****General toxicological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

STOT-single exposure:

May cause drowsiness or dizziness.

Oral toxicity:

May cause irritation to the digestive tract.

Skin irritation:

Solvent may remove essential oils from the skin making it susceptible to attack from other chemicals.
Causes skin irritation.

Eye irritation:

May cause mild irritation to the eyes.

Acute oral toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Ethanol 64-17-5	LD50	13.700 mg/kg	oral		rat	

Acute inhalative toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Ethanol 64-17-5	LC50	124,7 mg/l		4 h	rat	

Acute dermal toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Ethanol 64-17-5	LDLo	20.000 mg/kg	dermal		rabbit	
Ethanol 64-17-5	LD50	15.800 mg/kg				

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Ethanol 64-17-5	not irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Ethanol 64-17-5	Category II		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
Ethanol 64-17-5	not sensitising	Guinea pig maximisation test	guinea pig	Magnusson and Kligman Method

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Ethanol 64-17-5	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
	negative	in vitro mammalian chromosome aberration test	without		

SECTION 12: Ecological information**General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

12.1. Toxicity**Ecotoxicity:**

Do not empty into drains / surface water / ground water.

Toxic to aquatic life with long lasting effects.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Naphtha, hydrotreated light, <0,1% benzene 64742-49-0	LC50	> 1 - 10 mg/l	Fish			OECD Guideline 203 (Fish, Acute Toxicity Test)
Naphtha, hydrotreated light, <0,1% benzene 64742-49-0	EC50	3 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Naphtha, hydrotreated light, <0,1% benzene 64742-49-0	EC50	> 1 - 10 mg/l	Algae			OECD Guideline 201 (Alga, Growth Inhibition Test)
Ethanol 64-17-5	LC50	14.200 mg/l	Fish	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
Ethanol 64-17-5	EC50	9.268 - 14.221 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Ethanol 64-17-5	EC50	> 5.000 mg/l	Algae	7 d	Scenedesmus quadricauda	OECD Guideline 201 (Alga, Growth Inhibition Test)
Ethanol 64-17-5	NOEC	2 mg/l	chronic Daphnia	10 d		
Methylal 109-87-5	LC50	6.990 mg/l	Fish	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
Methylal 109-87-5	EC50	> 500 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Methylal 109-87-5	EC10	> 500 mg/l	Algae	96 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)

12.2. Persistence and degradability

Persistence and Biodegradability:

No data available.

Persistence and degradability:

Degradation of surfactants

The product does not contain surface-active substances as defined in the EU Detergent Regulation (EC/648/2004).

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Naphtha, hydrotreated light, <0,1% benzene 64742-49-0	readily biodegradable	aerobic	89 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Ethanol 64-17-5	readily biodegradable	aerobic	80 - 85 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Methylal 109-87-5			88 %	OECD 301 A - F

12.3. Bioaccumulative potential / 12.4. Mobility in soil

Mobility:

The product evaporates readily.

Bioaccumulative potential:

No data available.

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
Naphtha, hydrotreated light, <0,1% benzene 64742-49-0	4 - 5,7					OECD Guideline 107 (Partition Coefficient (n- octanol / water), Shake Flask Method)
Ethanol 64-17-5	-0,31					

12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
Naphtha, hydrotreated light, <0,1% benzene 64742-49-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Ethanol 64-17-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of according to regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

Waste code

14 06 03 Other solvents and solvent mixtures

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information**14.1. UN number**

ADR	1950
RID	1950
ADN	1950
IMDG	1950
IATA	1950

14.2. UN proper shipping name

ADR	AEROSOLS
RID	AEROSOLS
ADN	AEROSOLS
IMDG	AEROSOLS (Solvent Naphtha (Petroleum), Light Aromatic)
IATA	Aerosols, flammable

14.3. Transport hazard class(es)

ADR	2.1
RID	2.1
ADN	2.1
IMDG	2.1
IATA	2.1

14.4. Packaging group

ADR
RID
ADN
IMDG
IATA

14.5. Environmental hazards

ADR	Environmentally Hazardous
RID	Environmentally Hazardous
ADN	Environmentally Hazardous
IMDG	Environmentally Hazardous
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable Tunnelcode: (D)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content 95 %
(2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H225 Highly flammable liquid and vapor.
- H304 May be fatal if swallowed and enters airways.
- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H336 May cause drowsiness or dizziness.
- H411 Toxic to aquatic life with long lasting effects.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Label elements (DPD):

F+ - Extremely flammable

Xi - Irritant

N - Dangerous for the environment



Risk phrases:

- R12 Extremely flammable.
- R38 Irritating to skin.
- R67 Vapours may cause drowsiness and dizziness.
- R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Safety phrases:

- S16 Keep away from sources of ignition - No smoking.
- S23 Do not breathe vapour.
- S24 Avoid contact with skin.
- S51 Use only in well-ventilated areas.
- S61 Avoid release to the environment. Refer to special instructions/Safety data sheets.

Additional labeling:

Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50 °C. Do not pierce or burn, even after use. Do not spray on a naked flame or any incandescent material. Keep away from sources of ignition - No smoking. Keep out of the reach of children

For consumer use only: S2 Keep out of the reach of children.

S46 If swallowed, seek medical advice immediately and show this container or label.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.

LOCTITE[®] SF 7063[™]

Known as LOCTITE[®] 7063[™]
December 2013

PRODUCT DESCRIPTION

LOCTITE[®] SF 7063[™] provides the following product characteristics:

Technology	Solvent cleaner
Chemical Type	Isoparaffin, Dimethoxymethane and Ethanol blend
Appearance	Clear colorless solution ^{LMS}
Viscosity	Very low
Cure	Not applicable
Application	Surface cleaner

LOCTITE[®] SF 7063[™] is a non-CFC solvent based formulation for cleaning and degreasing of surfaces to be bonded with LOCTITE[®] adhesives. The product can also be used for cleaning and degreasing machine components during maintenance operations.

TYPICAL PROPERTIES

Specific Gravity @ 25 °C	0.74
Infrared Spectrum	As standard ^{LMS}
Viscosity @ 20 °C, mPa·s (cP)	2
Drying Time @ 20 °C, seconds	≤60
TLV (ACGIH), ppm	600
Flash Point - See SDS	

TYPICAL PERFORMANCE

LOCTITE[®] SF 7063[™] has no effect on the speed of cure or final strength of LOCTITE[®] adhesives other than providing a clean surface for good adhesion and adhesive cure. Unclean or partially cleaned surfaces can affect adhesive performance.

Handling precautions

Cleaner must be handled in a manner applicable to highly flammable materials and in compliance with relevant local regulations.

Special care must be taken to avoid contact of the product or its vapour with naked flame or any electrical equipment that is not flame proofed.

The solvent can affect certain plastics or coatings. It is recommended to check all surfaces for compatibility before use.

GENERAL INFORMATION

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected with a sealant for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Safety Data Sheet (SDS).

Directions for use:

1. Treat surfaces to be cleaned by spraying or wiping surfaces with a solvent soaked paper towel.
2. Wipe surfaces when still wet with a clean cloth to remove all heavy contamination. If necessary, spray surfaces again to allow run-off of product.
3. Repeat cleaning process if necessary.
4. Allow LOCTITE[®] SF 7063[™] to fully evaporate from parts prior to bonding to avoid solvent entrapment within the bond joint.
5. Apply the Loctite[®] adhesive immediately after drying and assemble bond.

Loctite Material Specification^{LMS}

LMS dated December 01, 2004. Test reports for each batch are available for the indicated properties. LMS test reports include selected QC test parameters considered appropriate to specifications for customer use. Additionally, comprehensive controls are in place to assure product quality and consistency. Special customer specification requirements may be coordinated through Henkel Quality.

Storage

The product is classified as flammable and must be stored in an appropriate manner in compliance with relevant regulations. Do not store near oxidizing agents or combustible materials. Store product in the unopened container in a dry location. Storage information may also be indicated on the product container labelling.

Optimal Storage: 8 °C to 21 °C. Storage below 8 °C or greater than 28 °C can adversely affect product properties.

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Technical Service Center or Customer Service Representative.

Conversions

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$
 $\text{kV/mm} \times 25.4 = \text{V/mil}$
 $\text{mm} / 25.4 = \text{inches}$
 $\mu\text{m} / 25.4 = \text{mil}$
 $\text{N} \times 0.225 = \text{lb}$
 $\text{N/mm} \times 5.71 = \text{lb/in}$
 $\text{N/mm}^2 \times 145 = \text{psi}$
 $\text{MPa} \times 145 = \text{psi}$
 $\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$
 $\text{N}\cdot\text{m} \times 0.738 = \text{lb}\cdot\text{ft}$
 $\text{N}\cdot\text{mm} \times 0.142 = \text{oz}\cdot\text{in}$
 $\text{mPa}\cdot\text{s} = \text{cP}$

Note:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

In case products are delivered by Henkel Belgium NV, Henkel Electronic Materials NV, Henkel Nederland BV, Henkel Technologies France SAS and Henkel France SA please additionally note the following:

In case Henkel would be nevertheless held liable, on whatever legal ground, Henkel's liability will in no event exceed the amount of the concerned delivery.

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The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

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