

# LOCTITE<sup>®</sup> 638<sup>™</sup>

 (TDS for the new formulation of LOCTITE<sup>®</sup> 638<sup>™</sup>) August 2016

## PRODUCT DESCRIPTION

LOCTITE<sup>®</sup> 638<sup>™</sup> provides the following product characteristics:

<b>Technology</b>	Acrylic
Chemical Type	Urethane methacrylate
Appearance (uncured)	Green liquid
Fluorescence	Positive under UV light
Components	One component - requires no mixing
Viscosity	High
<b>Cure</b>	Anaerobic
Secondary Cure	Activator
<b>Application</b>	Retaining
Strength	High

This Technical Data Sheet is valid for LOCTITE<sup>®</sup> 638<sup>™</sup> manufactured from the dates outlined in the "Manufacturing Date Reference" section

LOCTITE<sup>®</sup> 638<sup>™</sup> is designed for the bonding of cylindrical fitting parts, particularly where bond gaps can approach 0.25 mm and where maximum strength at room temperature is required. The product cures when confined in the absence of air between close fitting metal surfaces and prevents loosening and leakage from shock and vibration. Typical applications include locking bushings and sleeves into housings and on shafts. LOCTITE<sup>®</sup> 638<sup>™</sup> provides robust curing performance. It not only works on active metals (e.g. mild steel) but also on passive substrates such as stainless steel and plated surfaces. The product offers high temperature performance and oil tolerance. It tolerates minor surface contaminations from various oils, such as cutting, lubrication, anti-corrosion and protection fluids.

### NSF International

Registered to NSF Category P1 for use as a sealant where there is no possibility of food contact in and around food processing areas. **Note:** This is a regional approval. Please contact your local Technical Service Center for more information and clarification.

## TYPICAL PROPERTIES OF UNCURED MATERIAL

Specific Gravity @ 25 °C	1.1
Flash Point - See SDS	
Viscosity, Brookfield - RVT, 25 °C, mPa·s (cP):	
Spindle 3, speed 20 rpm	2,000 to 3,000

Viscosity, Cone &amp; Plate, 25 °C, mPa·s (cP):

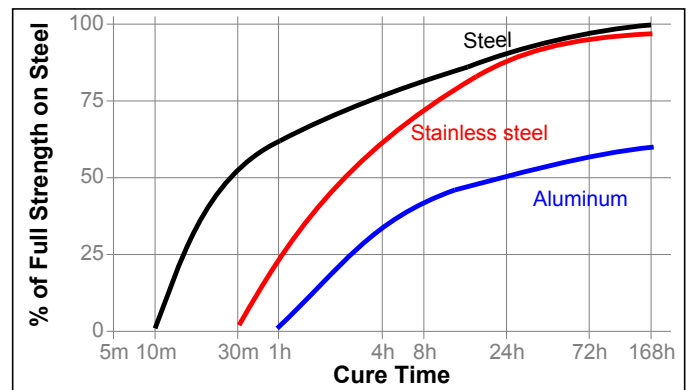
 Shear rate 129 s<sup>-1</sup>

1,900 to 3,100

## TYPICAL CURING PERFORMANCE

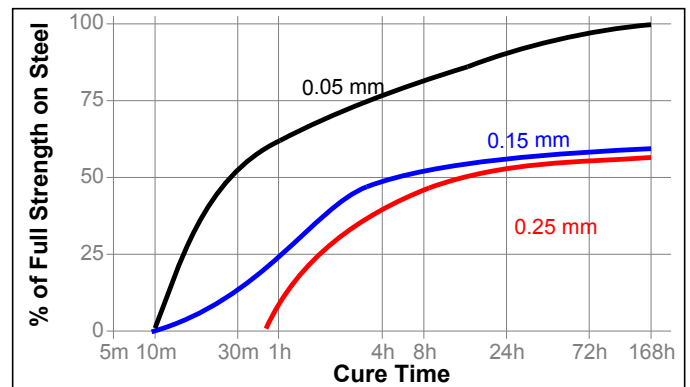
### Cure Speed vs. Substrate

The rate of cure will depend on the substrate used. The graph below shows the shear strength developed with time on steel pins and collars compared to different materials and tested according to ISO 10123.



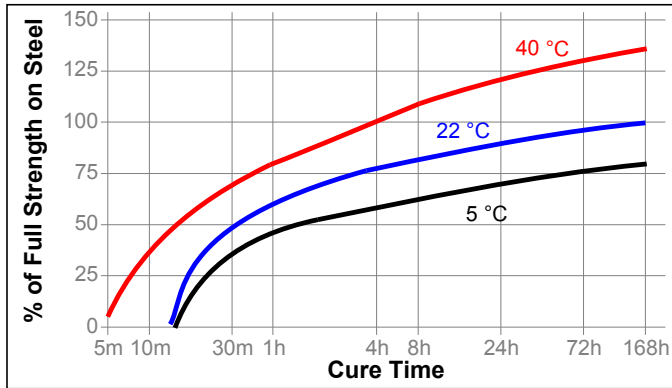
### Cure Speed vs. Bond Gap

The rate of cure will depend on the bondline gap. The following graph shows shear strength developed with time on steel pins and collars at different controlled gaps and tested according to ISO 10123.



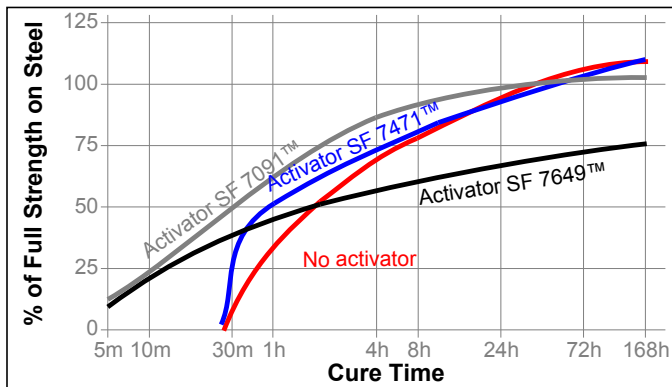
**Cure Speed vs. Temperature**

The rate of cure will depend on the temperature. The graph below shows the shear strength developed with time at different temperatures on steel pins and collars and tested according to ISO 10123



**Cure Speed vs. Activator**

The graph below shows the shear strength developed with time on stainless steel pins and collars using Activator SF 7471™, SF 7649™ and SF 7091™ and tested according to ISO 10123



**TYPICAL PROPERTIES OF CURED MATERIAL**

**Physical Properties:**

Glass Transition Temperature ISO 11359-2, °C	76
Coefficient of Thermal Expansion, ISO 11359-2, K <sup>-1</sup> :	
Below Tg	96×10 <sup>-06</sup>
Above Tg	192×10 <sup>-06</sup>

**TYPICAL PERFORMANCE OF CURED MATERIAL**

**Adhesive Properties**

After 15 minutes @ 22 °C

Compressive Shear Strength, ISO 10123:	
Steel pins and collars	N/mm <sup>2</sup> ≥13.5 (psi) (1,960)

After 24 hours @ 22 °C

Compressive Shear Strength, ISO 10123:

Steel pins and collars	N/mm <sup>2</sup> ≥25 (psi) (3,625)
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After 7 days @ 22 °C

Compressive Shear Strength, ISO 10123:

Steel pins and collars	N/mm <sup>2</sup> 29 (psi) (4,200)
Stainless Steel pins and collars	N/mm <sup>2</sup> 28 (psi) (3,990)
Aluminum pins and collars	N/mm <sup>2</sup> 17 (psi) (2,710)

After 24 hours @ 22°C

Breakaway Torque, ISO 10964:

M10 black oxide bolts and mild steel nuts	N·m 57 (lb.in.) (505)
3/8 x 16 steel nuts (grade 2) and bolts (grade 5)	N·m 25 (lb.in.) (220)

Prevail Torque, ISO 10964:

M10 black oxide bolts and mild steel nuts	N·m 22 (lb.in.) (195)
3/8 x 16 steel nuts (grade 2) and bolts (grade 5)	N·m 9.4 (lb.in.) (85)

Breakloose Torque, ISO 10964, Pre-torqued to 5 N·m:

3/8 x 16 steel nuts (grade 2) and bolts (grade 5)	N·m 23 (lb.in.) (205)
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Prevail Torque, ISO 10964, Pre-torqued to 5 N·m:

3/8 x 16 steel nuts (grade 2) and bolts (grade 5)	N·m 12 (lb.in.) (105)
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**TYPICAL ENVIRONMENTAL RESISTANCE**

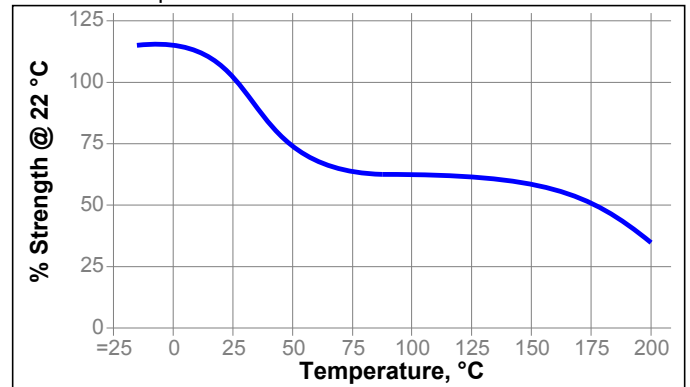
Cured for 1 week @ 22 °C

Compressive Shear Strength, ISO 10123:

    Steel pins and collars

**Hot Strength**

Tested at temperature

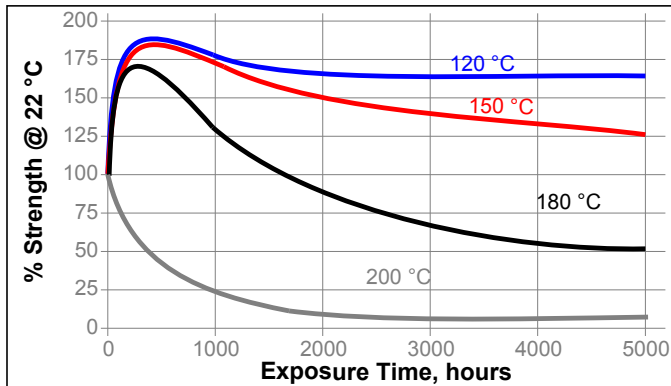


**Cold Strength**

This product has been tested to -75°C (-100 F). This product may work below this temperature, but has not been tested.

**Heat Aging**

Aged at temperature indicated and tested @ 23 °C

**Stainless Steel pins and collars**

Environment	°C	% of initial strength			
		500 h	1000 h	3000 h	5000 h
Sodium Hydroxide, 20%	22	100	85	60	55
Phosphoric Acid, 10%	22	95	70	40	40

**Chemical/Solvent Resistance**

Aged under conditions indicated and tested @ 23 °C.

Environment	°C	% of initial strength			
		500 h	1000 h	3000 h	5000 h
Motor oil (5W40 -Synthetic)	125	175	165	165	165
Unleaded Petrol	22	105	105	105	105
Brake fluid	22	120	115	115	115
Water/glycol 50/50	87	145	145	145	145
Ethanol	22	110	110	100	100
Acetone	22	105	105	105	105
B100 Bio-Diesel	22	115	115	115	115
DEF (AdBlue®)	22	115	105	105	105

**GENERAL INFORMATION**

**This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.**

**For safe handling information on this product, consult the Safety Data Sheet (SDS).**

Where aqueous washing systems are used to clean the surfaces before bonding, it is important to check for compatibility of the washing solution with the adhesive. In some cases these aqueous washes can affect the cure and performance of the adhesive.

This product is not normally recommended for use on plastics (particularly thermoplastic materials where stress cracking of the plastic could result). Users are recommended to confirm compatibility of the product with such substrates.

**Directions For Use:****For Assembly**

1. For best results, clean all surfaces (external and internal) with a LOCTITE® cleaning solvent and allow to dry
2. To accelerate cure speed or where large gaps are present, use activator and allow to dry
3. **For Slip Fitted Assemblies**, apply adhesive around the leading edge of the pin and the inside of the collar and use a rotating motion during assembly to ensure good coverage
4. **For Press Fitted Assemblies**, apply adhesive thoroughly to both bond surfaces and assemble at high press on rates
5. **For Shrink Fitted Assemblies**, the adhesive should be coated onto the part to produce a smooth, even film of material. If heating the hub for assembly, coat the pin. If the pin is to be cooled for assembly, coat the hub. If both heating and cooling is to be done, apply material to cooled part. Avoid condensation on cooled parts
6. Parts should not be disturbed until sufficient handling strength is achieved

**For Disassembly**

1. Remove with standard hand tools
2. If needed, apply localized heat to the assembly to approximately 250 °C. Disassemble while hot
3. If this temperature is not possible, heat as much as possible and use mechanical aids

**Clean-up**

1. Cured product can be removed with a combination of soaking in a LOCTITE® solvent and mechanical abrasion such as a wire brush



**Storage**

Store product in the unopened container in a dry location. Storage information may be indicated on the product container labeling.

**Optimal Storage: 8 °C to 21 °C. Storage below 8 °C or greater than 28 °C can adversely affect product properties.**

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel Corporation cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Henkel Representative.

**Manufacturing Date Reference**

This Technical Data Sheet is valid for LOCTITE® 638™ manufactured from the dates below:

<b>Made in:</b>	<b>First manufacturing date:</b>
U.S.A.	September 2013
EU	Pending
China	August 2013
Brazil	November 2013
India	Pending

**Loctite Material Specification<sup>LMS</sup>**

LMS dated July 11, 2013. Test reports for each batch are available for the indicated properties. LMS test reports include selected QC test parameters considered appropriate to specifications for customer use. Additionally, comprehensive controls are in place to assure product quality and consistency. Special customer specification requirements may be coordinated through Henkel Quality.

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**Conversions**

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$   
 $\text{kV/mm} \times 25.4 = \text{V/mil}$   
 $\text{mm} / 25.4 = \text{inches}$   
 $\mu\text{m} / 25.4 = \text{mil}$   
 $\text{N} \times 0.225 = \text{lb}$   
 $\text{N/mm} \times 5.71 = \text{lb/in}$   
 $\text{N/mm}^2 \times 145 = \text{psi}$   
 $\text{MPa} \times 145 = \text{psi}$   
 $\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$   
 $\text{N}\cdot\text{m} \times 0.738 = \text{lb}\cdot\text{ft}$   
 $\text{N}\cdot\text{mm} \times 0.142 = \text{oz}\cdot\text{in}$   
 $\text{mPa}\cdot\text{s} = \text{cP}$

Reference 0.4





## Safety Data Sheet according to Regulation (EC) No 1907/2006

Page 1 of 21

LOCTITE 638

SDS No. : 153473  
V006.0

Revision: 10.01.2019

printing date: 23.05.2019

Replaces version from: 29.03.2017

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE 638

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Adhesive

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000

Fax-no.: +44 1442 278071

ua-productsafety.uk@henkel.com

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Specific target organ toxicity - single exposure	Category 3
H335 May cause respiratory irritation.	
Target organ: respiratory tract irritation	
Chronic hazards to the aquatic environment	Category 3
H412 Harmful to aquatic life with long lasting effects.	
Serious eye damage	Category 1
H318 Causes serious eye damage.	

#### 2.2. Label elements

##### Label elements (CLP):

**Hazard pictogram:****Contains**

Hydroxypropyl methacrylate

Acrylic acid

2,2'-Ethylenedioxydiethyl dimethacrylate

Acetic acid, 2-phenylhydrazide

2-Hydroxyethyl methacrylate

**Signal word:**

Danger

**Hazard statement:**

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H335 May cause respiratory irritation.

H412 Harmful to aquatic life with long lasting effects.

**Precautionary statement:**

\*\*\*\*\* \*\*For consumer use only: P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P501 Dispose of waste and residues in accordance with local authority requirements\*\*\*

**Precautionary statement:**

P261 Avoid breathing vapors.

**Prevention**

P273 Avoid release to the environment.

P280 Wear protective gloves/eye protection.

**Precautionary statement:**

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

**Response**

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

**2.3. Other hazards**

Non corrosive to skin in accordance with the in vitro test method, B40 skin corrosion - Human skin model assay, equivalent to test method OECD 431 or based on analogy to similar products tested.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

## SECTION 3: Composition/information on ingredients

**3.2. Mixtures****General chemical description:**

Methacrylate resin based product containing Acrylic Acid

**Base substances of preparation:**

Methacrylates

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Hydroxypropyl methacrylate 27813-02-1	248-666-3 01-2119490226-37	25- 50 %	Skin Sens. 1 H317 Eye Irrit. 2 H319
Acrylic acid 79-10-7	201-177-9 01-2119452449-31	5- < 10 %	STOT SE 3 H335 Aquatic Chronic 2 H411 Aquatic Acute 1 H400 Acute Tox. 4; Inhalation H332 Acute Tox. 4; Oral H302 Flam. Liq. 3 H226 Skin Corr. 1A H314 Acute Tox. 4; Dermal H312
2,2'-Ethylendioxydiethyl dimethacrylate 109-16-0	203-652-6 01-2119969287-21	1- < 5 %	Skin Sens. 1B H317
Cumene hydroperoxide 80-15-9	201-254-7 01-2119475796-19	1- < 2,5 %	Acute Tox. 4; Dermal H312 STOT RE 2 H373 Acute Tox. 4; Oral H302 Org. Perox. E H242 Acute Tox. 3; Inhalation H331 Aquatic Chronic 2 H411 Skin Corr. 1B H314
Methacrylic acid 79-41-4	201-204-4 01-2119463884-26	1- < 3 %	Acute Tox. 4 H302 Acute Tox. 3 H311 Acute Tox. 4 H332 Skin Corr. 1A H314 Eye Dam. 1 H318 STOT SE 3 H335
Acetic acid, 2-phenylhydrazide 114-83-0	204-055-3	0,1- < 1 %	Acute Tox. 3; Oral H301 Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 STOT SE 3; Inhalation H335 Carc. 2 H351
2-Hydroxyethyl methacrylate 868-77-9	212-782-2 01-2119490169-29	0,1- < 1 %	Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319

**For full text of the H - statements and other abbreviations see section 16 "Other information".  
Substances without classification may have community workplace exposure limits available.**

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

**Skin contact:**

Rinse with running water and soap.

Obtain medical attention if irritation persists.

**Eye contact:**

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

**Ingestion:**

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

**4.2. Most important symptoms and effects, both acute and delayed**

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

After eye contact: Corrosive, may cause permanent damage to eyes (impairment of vision).

**4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

**SECTION 5: Firefighting measures****5.1. Extinguishing media****Suitable extinguishing media:**

Carbon dioxide, foam, powder

**5.2. Special hazards arising from the substance or mixture**

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>) and nitrogen oxides (NO<sub>x</sub>) can be released.

**5.3. Advice for firefighters**

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

**Additional information:**

In case of fire, keep containers cool with water spray.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

**6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

**6.3. Methods and material for containment and cleaning up**

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Dispose of contaminated material as waste according to Section 13.

**6.4. Reference to other sections**

See advice in section 8



## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Use only in well-ventilated areas.  
 Avoid skin and eye contact.  
 Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation.  
 See advice in section 8

### Hygiene measures:

Good industrial hygiene practices should be observed.  
 Wash hands before work breaks and after finishing work.  
 Do not eat, drink or smoke while working.

### 7.2. Conditions for safe storage, including any incompatibilities

Refer to Technical Data Sheet

### 7.3. Specific end use(s)

Adhesive

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational Exposure Limits

Valid for  
Great Britain

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Methacrylic acid 79-41-4 [METHACRYLIC ACID]	40	143	Short Term Exposure Limit (STEL):		EH40 WEL
Methacrylic acid 79-41-4 [METHACRYLIC ACID]	20	72	Time Weighted Average (TWA):		EH40 WEL

#### Occupational Exposure Limits

Valid for  
Ireland

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Acrylic acid 79-10-7 [ACRYLIC ACID]	2	6	Time Weighted Average (TWA):		IR_OEL
Acrylic acid 79-10-7 [ACRYLIC ACID (PROP-2-ENOIC ACID)]	10	29	Time Weighted Average (TWA):	Indicative	ECTLV
Acrylic acid 79-10-7 [ACRYLIC ACID (PROP-2-ENOIC ACID)]	20	59	Short Term Exposure Limit (STEL):	Indicative	ECTLV
Methacrylic acid 79-41-4 [METHACRYLIC ACID]	20	70	Time Weighted Average (TWA):		IR_OEL
Methacrylic acid 79-41-4 [METHACRYLIC ACID]	40	140	Short Term Exposure Limit (STEL):		IR_OEL

**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	aqua (freshwater)		0,904 mg/l				
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	aqua (marine water)		0,904 mg/l				
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	sewage treatment plant (STP)		10 mg/l				
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	aqua (intermittent releases)		0,972 mg/l				
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	sediment (freshwater)				6,28 mg/kg		
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	sediment (marine water)				6,28 mg/kg		
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	Soil				0,727 mg/kg		
Acrylic acid 79-10-7	aqua (freshwater)		0,003 mg/l				
Acrylic acid 79-10-7	aqua (marine water)		0,0003 mg/l				
Acrylic acid 79-10-7	aqua (intermittent releases)		0,0013 mg/l				
Acrylic acid 79-10-7	sewage treatment plant (STP)		0,9 mg/l				
Acrylic acid 79-10-7	sediment (freshwater)				0,0236 mg/kg		
Acrylic acid 79-10-7	sediment (marine water)				0,00236 mg/kg		
Acrylic acid 79-10-7	Soil				1 mg/kg		
Acrylic acid 79-10-7	oral				0,03 g/kg		
Acrylic acid 79-10-7	Predator				0,03 g/kg		
Acrylic acid 79-10-7	Air						
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	aqua (freshwater)		0,164 mg/l				
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	aqua (marine water)		0,0164 mg/l				
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	sewage treatment plant (STP)		10 mg/l				
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	aqua (intermittent releases)		0,164 mg/l				
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	sediment (freshwater)				1,85 mg/kg		
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	sediment (marine water)				0,185 mg/kg		
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Soil				0,274 mg/kg		
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Air						
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Predator						
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (freshwater)		0,0031 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (marine water)		0,00031 mg/l				

.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	aqua (intermittent releases)		0,031 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	Sewage treatment plant		0,35 mg/l				
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	sediment (freshwater)				0,023 mg/kg		
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	sediment (marine water)				0,0023 mg/kg		
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	Soil				0,0029 mg/kg		
Methacrylic acid 79-41-4	aqua (freshwater)		0,82 mg/l				
Methacrylic acid 79-41-4	aqua (marine water)		0,82 mg/l				
Methacrylic acid 79-41-4	sewage treatment plant (STP)		10 mg/l				
Methacrylic acid 79-41-4	aqua (intermittent releases)		0,82 mg/l				
Methacrylic acid 79-41-4	Soil				1,2 mg/kg		
2-Hydroxyethyl methacrylate 868-77-9	aqua (freshwater)		0,482 mg/l				
2-Hydroxyethyl methacrylate 868-77-9	aqua (marine water)		0,482 mg/l				
2-Hydroxyethyl methacrylate 868-77-9	sewage treatment plant (STP)		10 mg/l				
2-Hydroxyethyl methacrylate 868-77-9	aqua (intermittent releases)		1 mg/l				
2-Hydroxyethyl methacrylate 868-77-9	sediment (freshwater)				3,79 mg/kg		
2-Hydroxyethyl methacrylate 868-77-9	sediment (marine water)				3,79 mg/kg		
2-Hydroxyethyl methacrylate 868-77-9	Soil				0,476 mg/kg		
2-Hydroxyethyl methacrylate 868-77-9	Predator						

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	Workers	dermal	Long term exposure - systemic effects		4,2 mg/kg	
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	Workers	Inhalation	Long term exposure - systemic effects		14,7 mg/m <sup>3</sup>	
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	General population	dermal	Long term exposure - systemic effects		2,5 mg/kg	
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	General population	Inhalation	Long term exposure - systemic effects		8,8 mg/m <sup>3</sup>	
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	General population	oral	Long term exposure - systemic effects		2,5 mg/kg	
Acrylic acid 79-10-7	Workers	inhalation	Long term exposure - local effects		30 mg/m <sup>3</sup>	
Acrylic acid 79-10-7	Workers	inhalation	Acute/short term exposure - local effects		30 mg/m <sup>3</sup>	
Acrylic acid 79-10-7	Workers	dermal	Acute/short term exposure - local effects		1 mg/cm <sup>2</sup>	
Acrylic acid 79-10-7	General population	dermal	Acute/short term exposure - local effects		1 mg/cm <sup>2</sup>	
Acrylic acid 79-10-7	General population	inhalation	Acute/short term exposure - local effects		3,6 mg/m <sup>3</sup>	
Acrylic acid 79-10-7	General population	inhalation	Long term exposure - local effects		3,6 mg/m <sup>3</sup>	
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Workers	inhalation	Long term exposure - systemic effects		48,5 mg/m <sup>3</sup>	
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Workers	dermal	Long term exposure - systemic effects		13,9 mg/kg	
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	General population	inhalation	Long term exposure - systemic effects		14,5 mg/m <sup>3</sup>	
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	General population	dermal	Long term exposure - systemic effects		8,33 mg/kg	
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	General population	oral	Long term exposure - systemic effects		8,33 mg/kg	
.alpha.,.alpha.-Dimethylbenzyl hydroperoxide 80-15-9	Workers	inhalation	Long term exposure - systemic effects		6 mg/m <sup>3</sup>	
Methacrylic acid 79-41-4	Workers	Inhalation	Long term exposure - local effects		88 mg/m <sup>3</sup>	
Methacrylic acid 79-41-4	Workers	Inhalation	Long term exposure - systemic effects		29,6 mg/m <sup>3</sup>	
Methacrylic acid 79-41-4	Workers	dermal	Long term exposure - systemic effects		4,25 mg/kg	
Methacrylic acid 79-41-4	General population	Inhalation	Long term exposure - local effects		6,55 mg/m <sup>3</sup>	
Methacrylic acid 79-41-4	General population	Inhalation	Long term exposure - systemic effects		6,3 mg/m <sup>3</sup>	
Methacrylic acid 79-41-4	General population	dermal	Long term exposure - systemic effects		2,55 mg/kg	
2-Hydroxyethyl methacrylate 868-77-9	Workers	dermal	Long term exposure -		1,3 mg/kg	

			systemic effects			
2-Hydroxyethyl methacrylate 868-77-9	Workers	Inhalation	Long term exposure - systemic effects		4,9 mg/m3	
2-Hydroxyethyl methacrylate 868-77-9	General population	dermal	Long term exposure - systemic effects		0,83 mg/kg	
2-Hydroxyethyl methacrylate 868-77-9	General population	Inhalation	Long term exposure - systemic effects		2,9 mg/m3	
2-Hydroxyethyl methacrylate 868-77-9	General population	oral	Long term exposure - systemic effects		0,83 mg/kg	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

## Engineering controls:

Ensure good ventilation/extraction.

## Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

## Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to &gt; 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq$  0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to &gt; 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq$  0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

## Eye protection:

Wear protective glasses.

Protective eye equipment should conform to EN166.

## Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

## Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Appearance

liquid

green

Odor

irritating

Odour threshold

No data available / Not applicable

pH	No data available / Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	> 100,0 °C (> 212 °F)
Flash point	> 93,3 °C (> 199.94 °F); Tagliabue closed cup
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure (20 °C (68 °F))	< 4,0000000 mbar
Vapour pressure (50 °C (122 °F))	< 300 mbar
Relative vapour density:	No data available / Not applicable
Density ( $\rho$ )	1,0500 g/cm <sup>3</sup>
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative) (Solvent: Acetone)	Miscible
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

**9.2. Other information**

No data available / Not applicable

**SECTION 10: Stability and reactivity**
**10.1. Reactivity**

Reaction with strong acids.  
Reacts with strong oxidants.

**10.2. Chemical stability**

Stable under recommended storage conditions.

**10.3. Possibility of hazardous reactions**

See section reactivity

**10.4. Conditions to avoid**

No decomposition if used according to specifications.

**10.5. Incompatible materials**

See section reactivity.

**10.6. Hazardous decomposition products**

None if used for intended purpose.  
In case of fire toxic gases can be released.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

#### Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Hydroxypropyl methacrylate 27813-02-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Acrylic acid 79-10-7	LD50	1.500 mg/kg	rat	BASF Test
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	LD50	10.837 mg/kg	rat	not specified
Cumene hydroperoxide 80-15-9	LD50	550 mg/kg	rat	not specified
Methacrylic acid 79-41-4	LD50	1.320 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Acetic acid, 2-phenylhydrazide 114-83-0	LD50	270 mg/kg	rat	not specified
2-Hydroxyethyl methacrylate 868-77-9	LD50	> 5.000 mg/kg	rat	not specified

#### Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Hydroxypropyl methacrylate 27813-02-1	LD50	> 5.000 mg/kg	rabbit	not specified
Acrylic acid 79-10-7	Acute toxicity estimate (ATE)	1.100 mg/kg		Expert judgement
Acrylic acid 79-10-7	LD50	> 2.000 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	LD50	> 2.000 mg/kg	mouse	not specified
Cumene hydroperoxide 80-15-9	LD50	1.200 - 1.520 mg/kg		not specified
Methacrylic acid 79-41-4	LD50	500 - 1.000 mg/kg	rabbit	Dermal Toxicity Screening
2-Hydroxyethyl methacrylate 868-77-9	LD50	> 5.000 mg/kg	rabbit	not specified

**Acute inhalative toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Acrylic acid 79-10-7	LC50	> 5,1 mg/l	vapour	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)
Acrylic acid 79-10-7	Acute toxicity estimate (ATE)	11 mg/l	vapour			Expert judgement
Methacrylic acid 79-41-4	LC50	> 3,6 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

**Skin corrosion/irritation:**

Non corrosive to skin in accordance with the in vitro test method, B40 skin corrosion - Human skin model assay, equivalent to test method OECD 431 or based on analogy to similar products tested.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Hydroxypropyl methacrylate 27813-02-1	not irritating	24 h	rabbit	Draize Test
Acrylic acid 79-10-7	highly corrosive	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	not irritating	24 h	rabbit	Draize Test
Cumene hydroperoxide 80-15-9	corrosive		rabbit	Draize Test
Methacrylic acid 79-41-4	corrosive	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Acrylic acid 79-10-7	corrosive	21 d	rabbit	BASF Test
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Methacrylic acid 79-41-4	corrosive		rabbit	Draize Test
2-Hydroxyethyl methacrylate 868-77-9	irritating		rabbit	Draize Test

**Respiratory or skin sensitization:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Acrylic acid 79-10-7	not sensitising	Skin painting test	guinea pig	not specified
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Methacrylic acid 79-41-4	not sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)



**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

<b>Hazardous substances CAS-No.</b>	<b>Result</b>	<b>Type of study / Route of administration</b>	<b>Metabolic activation / Exposure time</b>	<b>Species</b>	<b>Method</b>
Hydroxypropyl methacrylate 27813-02-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Hydroxypropyl methacrylate 27813-02-1	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Acrylic acid 79-10-7	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Acrylic acid 79-10-7	negative	DNA damage and repair assay, unscheduled DNA synthesis in mammalian cells in vitro	without		OECD Guideline 482 (Genetic Toxicology: DNA Damage and Repair, Unscheduled DNA Synthesis in Mammalian Cells In Vitro)
2,2'-Ethyleneedioxydiethyl dimethacrylate 109-16-0	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
2,2'-Ethyleneedioxydiethyl dimethacrylate 109-16-0	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2,2'-Ethyleneedioxydiethyl dimethacrylate 109-16-0	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
Cumene hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Methacrylic acid 79-41-4	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2-Hydroxyethyl methacrylate 868-77-9	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
2-Hydroxyethyl methacrylate 868-77-9	positive	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
2-Hydroxyethyl methacrylate 868-77-9	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
2-Hydroxyethyl methacrylate 868-77-9	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
Hydroxypropyl methacrylate 27813-02-1	negative	oral: gavage		rat	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Acrylic acid 79-10-7	negative	oral: gavage		rat	OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)
Cumene hydroperoxide 80-15-9	negative	dermal		mouse	not specified
Methacrylic acid 79-41-4	negative	inhalation		mouse	OECD Guideline 478 (Genetic Toxicology: Rodent Dominant Lethal Test)
2-Hydroxyethyl methacrylate 868-77-9	negative	oral: gavage		rat	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

**Carcinogenicity**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
Hydroxypropyl methacrylate 27813-02-1	not carcinogenic	inhalation	2 years (102 weeks) 6 hours/day, 5 days/week	rat	male	OECD Guideline 451 (Carcinogenicity Studies)
Acrylic acid 79-10-7		oral: drinking water	26 (males) - 28 (females) month continuously	rat	male/female	OECD Guideline 451 (Carcinogenicity Studies)
Methacrylic acid 79-41-4	not carcinogenic	inhalation	2 y	mouse	male/female	OECD Guideline 451 (Carcinogenicity Studies)
2-Hydroxyethyl methacrylate 868-77-9		inhalation	102 weeks 6 hours/day, 5 days/week	rat	female	OECD Guideline 451 (Carcinogenicity Studies)

**Reproductive toxicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Hydroxypropyl methacrylate 27813-02-1	NOAEL P 400 mg/kg	two- generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
Acrylic acid 79-10-7	NOAEL P 240 mg/kg NOAEL F2 53 mg/l		oral: drinking water	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	NOAEL P 1.000 mg/kg NOAEL F1 1.000 mg/kg		oral: gavage	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Methacrylic acid 79-41-4	NOAEL P 50 mg/kg NOAEL F1 400 mg/kg NOAEL F2 400 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
2-Hydroxyethyl methacrylate 868-77-9	NOAEL P >= 1.000 mg/kg NOAEL F1 >= 1.000 mg/kg	screening	oral: gavage	rat	OECD Combined Repeated Dose and Reproductive / Developmental Toxicity Screening Test (Precursor Protocol of GL 422)

**STOT-single exposure:**

No data available.

**STOT-repeated exposure::**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Hydroxypropyl methacrylate 27813-02-1	NOAEL 300 mg/kg	oral: gavage		rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	NOAEL 1.000 mg/kg	oral: gavage	daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Cumene hydroperoxide 80-15-9		inhalation: aerosol	6 h/d 5 d/w	rat	not specified
2-Hydroxyethyl methacrylate 868-77-9	NOAEL 100 mg/kg	oral: gavage	once daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

**Aspiration hazard:**

No data available.

## SECTION 12: Ecological information

### General ecological information:

Do not empty into drains / surface water / ground water.

### 12.1. Toxicity

#### Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Hydroxypropyl methacrylate 27813-02-1	LC50	493 mg/l	48 h	Leuciscus idus melanotus	DIN 38412-15
Acrylic acid 79-10-7	LC50	27 mg/l	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	EPA OTS 797.1400 (Fish Acute Toxicity Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	LC50	16,4 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
Cumene hydroperoxide 80-15-9	LC50	3,9 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Methacrylic acid 79-41-4	LC50	85 mg/l	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	EPA OTS 797.1400 (Fish Acute Toxicity Test)
2-Hydroxyethyl methacrylate 868-77-9	LC50	> 100 mg/l	96 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)

#### Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Hydroxypropyl methacrylate 27813-02-1	EC50	> 143 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Acrylic acid 79-10-7	EC50	95 mg/l	48 h	Daphnia magna	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)
Cumene hydroperoxide 80-15-9	EC50	18 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Methacrylic acid 79-41-4	EC50	> 130 mg/l	48 h	Daphnia magna	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)
2-Hydroxyethyl methacrylate 868-77-9	EC50	380 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

#### Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Hydroxypropyl methacrylate 27813-02-1	NOEC	45,2 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Acrylic acid 79-10-7	NOEC	19 mg/l	21 d	Daphnia magna	EPA OTS 797.1330 (Daphnid Chronic Toxicity Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	NOEC	32 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
2-Hydroxyethyl methacrylate 868-77-9	NOEC	24,1 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

#### Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Hydroxypropyl methacrylate 27813-02-1	EC50	> 97,2 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Hydroxypropyl methacrylate 27813-02-1	NOEC	> 97,2 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acrylic acid 79-10-7	EC10	0,03 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
Acrylic acid 79-10-7	EC50	0,13 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	EC50	> 100 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	NOEC	18,6 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	ErC50	3,1 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Methacrylic acid 79-41-4	NOEC	8,2 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Methacrylic acid 79-41-4	EC50	45 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Hydroxyethyl methacrylate 868-77-9	EC50	836 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Hydroxyethyl methacrylate 868-77-9	NOEC	400 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)

#### Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Hydroxypropyl methacrylate 27813-02-1	EC10	1.140 mg/l	16 h		not specified
Acrylic acid 79-10-7	EC20	900 mg/l	30 min	activated sludge, domestic	ISO 8192 (Test for Inhibition of Oxygen Consumption by Activated Sludge)
Cumene hydroperoxide 80-15-9	EC10	70 mg/l	30 min		not specified
Methacrylic acid 79-41-4	EC10	100 mg/l	17 h		not specified
2-Hydroxyethyl methacrylate 868-77-9	EC0	> 3.000 mg/l	16 h	Pseudomonas fluorescens	other guideline:

#### 12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Hydroxypropyl methacrylate 27813-02-1	readily biodegradable	aerobic	94,2 %	28 d	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
Acrylic acid 79-10-7	inherently biodegradable	aerobic	100 %	28 d	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)
Acrylic acid 79-10-7	readily biodegradable	aerobic	81 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	readily biodegradable	aerobic	85 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Cumene hydroperoxide 80-15-9		no data	0 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Methacrylic acid 79-41-4	inherently biodegradable	aerobic	100 %	14 d	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)
Methacrylic acid 79-41-4	readily biodegradable	aerobic	86 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
2-Hydroxyethyl methacrylate 868-77-9	readily biodegradable	aerobic	92 - 100 %	14 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))

### 12.3. Bioaccumulative potential

No data available for the product.

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
Acrylic acid 79-10-7	3,16				QSAR (Quantitative Structure Activity Relationship)
Cumene hydroperoxide 80-15-9	9,1			calculation	OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)

### 12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Hydroxypropyl methacrylate 27813-02-1	0,97	20 °C	not specified
Acrylic acid 79-10-7	0,46	25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	2,3		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Cumene hydroperoxide 80-15-9	2,16		not specified
Methacrylic acid 79-41-4	0,93	22 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Acetic acid, 2-phenylhydrazide 114-83-0	0,74		not specified
2-Hydroxyethyl methacrylate 868-77-9	0,42	25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

### 12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
Hydroxypropyl methacrylate 27813-02-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Acrylic acid 79-10-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2,2'-Ethylenedioxydiethyl dimethacrylate 109-16-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Cumene hydroperoxide 80-15-9	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Methacrylic acid 79-41-4	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2-Hydroxyethyl methacrylate 868-77-9	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

### 12.6. Other adverse effects

No data available.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Product disposal:

Collection and delivery to recycling enterprise or other registered elimination institution.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

**SECTION 14: Transport information**

- 14.1. UN number**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.2. UN proper shipping name**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.3. Transport hazard class(es)**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.4. Packing group**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.5. Environmental hazards**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.6. Special precautions for user**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**  
not applicable

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content < 5 %  
(2010/75/EC)

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.



**SECTION 16: Other information**

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H226 Flammable liquid and vapor.
- H242 Heating may cause a fire.
- H301 Toxic if swallowed.
- H302 Harmful if swallowed.
- H311 Toxic in contact with skin.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H331 Toxic if inhaled.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H351 Suspected of causing cancer.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H400 Very toxic to aquatic life.
- H411 Toxic to aquatic life with long lasting effects.

**Further information:**

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (ua-productsafety.de@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**