Technical Data Sheet

LOCTITE® AA 3321™

Known as LOCTITE® 3321™
November 2014

PRODUCT DESCRIPTION

LOCTITE® AA 3321™ provides the following product characteristics:

Technology	Acrylic
Chemical Type	Acrylated urethane
Appearance (uncured)	Transparent liquid[LMS]
Components	One component - requires no mixing
Viscosity	Medium, thixotropic
Cure	Ultraviolet (UV) / Visible light
Cure Benefit	Production - high speed curing
Application	Bonding
Flexibility	Enhances load bearing & shock absorbing characteristics of the bond area.

LOCTITE® AA 3321™ is primarily designed for bonding rigid or flexible PVC to polycarbonate where large gap filling capabilities and flexible joints are desired. The product has shown excellent adhesion to a wide variety of substrates including glass, many plastics and most metals. The thixotropic nature of LOCTITE® AA 3321™ reduces the migration of liquid product after application to the substrate.

ISO-10993

An ISO 10993 Test Protocol is an integral part of the Quality Program for LOCTITE® AA 3321™. LOCTITE® AA 3321™ has been qualified to Henkel's ISO 10993 Protocol as a means to assist in the selection of products for use in the medical device industry. Certificates of Compliance are available on Henkel's website or through the Henkel Quality Department.

TYPICAL PROPERTIES OF UNCURED MATERIAL

Specific Gravity @ 25°C	1.08
Refractive Index	1.48
Flash Point - See SDS	
Viscosity, Brookfield - RVT,25°C,mPa·s (cP):	
Spindle 4, speed 20 rpm	3,500 to 7,500[LMS]

TYPICAL CURING PERFORMANCE

LOCTITE® AA 3321™ can be cured by exposure to UV and/or visible light of sufficient intensity. To obtain full cure on surfaces exposed to air, radiation @ 220 to 260 nm is also required. The speed of cure will depend upon the UV intensity and spectral distribution of the light source, the exposure time and the light transmittance of the substrates.

Stress Cracking

Liquid adhesive is applied to a medical grade polycarbonate bar 6.4 cm by 13 mm by 3 mm which is then flexed to induce a known stress level.

Stress Cracking, ASTM D 3929, minutes:	
7 N/mm² stress on bar	>15
12 N/mm² stress on bar	13 to 14

Fixture Time

Fixture time is defined as the time to develop a shear strength of 0.1 N/mm² .

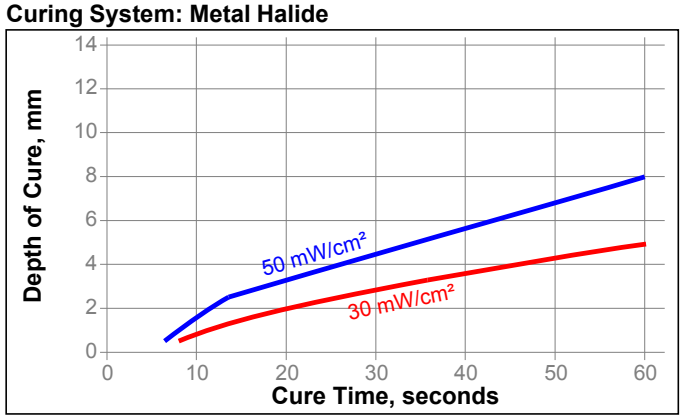
UV Fixture Time, Glass microscope slides, seconds:	
Black light, Zeta® 7500 light source:	
6 mW/cm² , measured @ 365 nm	≤15[LMS]
UV Fixture Time, Polycarbonate to PVC, seconds:	
Metal halide bulb, Zeta® 7400:	
30 mW/cm² , measured @ 365 nm,	<5
Electrodeless, H & V bulbs:	
50 mW/cm² , measured @ 365 nm,	<5
Electrodeless, D bulb:	
50 mW/cm² , measured @ 365 nm,	<5

Depth of Cure vs. Irradiance (365 nm)

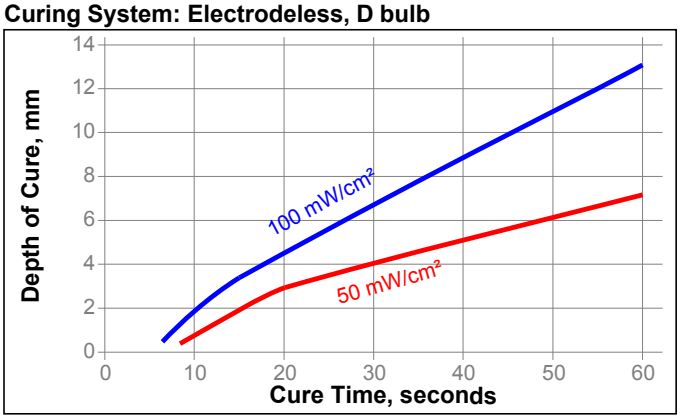
The graph below shows the increase in depth of cure with time at 30mW/cm² - 100mW/cm² as measured from the thickness of the cured pellet formed in a 15mm diameter PTFE die.

Note: When exposed to a V Bulb at irradiances of 50 and 100 mW/cm² for 30 seconds, a depth of cure greater than 13 mm was achieved. The performance for medium pressure Hg will be similar to Electrodeless system, H bulb

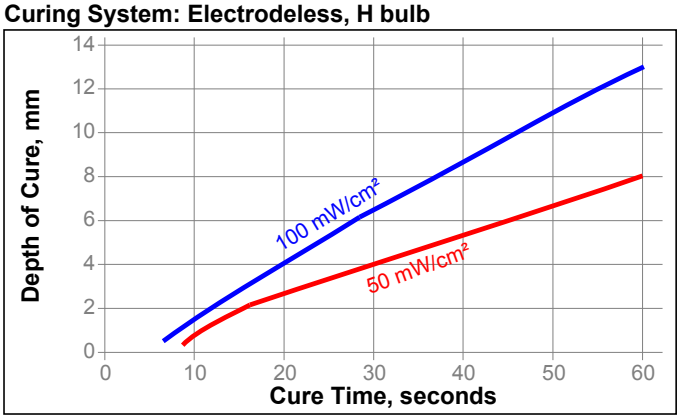
Curing System: Metal Halide



Curing System: Electrodeless, D bulb



Curing System: Electrodeless, H bulb



TYPICAL PROPERTIES OF CURED MATERIAL

Cured @ 30 mW/cm² , measured @ 365 nm, for 80 seconds using a glass filtered metal halide light source.

Physical Properties:

Shore Hardness, ISO 868, Durometer D	53	
Refractive Index	1.5	
Water Absorption, ISO 62, %:		
2 hours in boiling water	3.18	
Elongation, at break, ISO 527-3, %	250	
Tensile Modulus, ISO 527-3	N/mm²	255
	(psi)	(37,000)
Tensile Strength, at break, ISO 527-3	N/mm²	18.6
	(psi)	(2,700)

Electrical Properties:

Dielectric Constant / Dissipation Factor, IEC 60250:	
100 Hz	5.17 / 0.04
1 kHz	5.01 / 0.02
1 MHz	4.61 / 0.04
Volume Resistivity, IEC 60093, Ω·cm	7.7×10^{14}
Surface Resistivity, IEC 60093, Ω·cm	9.2×10^{14}
Dielectric Breakdown Strength, , kV/mm	26

TYPICAL PERFORMANCE OF CURED MATERIAL

Adhesive Properties

Cured @ 30 mW/cm² , measured @ 365 nm, for 80 seconds using a metal halide light source, (samples with 0.5 mm gap).

Lap Shear Strength :

Polycarbonate	N/mm²	*5.2
	(psi)	(750)

* substrate failure

TYPICAL ENVIRONMENTAL RESISTANCE

Cured @ 30 mW/cm² , measured @ 365 nm, for 80 seconds using a metal halide light source, (samples with 0.5 mm gap)..

Lap Shear Strength :

Polycarbonate:

0.5 mm gap

Chemical/Solvent Resistance

Aged under conditions indicated and tested @ 23 °C.

		% of initial strength		
Environment	**°C**	**2 h**	**24 h**	**170 h**
Boiling water	100	* 100	--------	--------
Water immersion	49	* 100	--------	--------
Water immersion	87	* 100	--------	--------
Isopropanol immersion	22	--------	95	--------
Heat/humidity	38	--------	--------	* 100

Heat Aging

Lap Shear Strength , % of initial strength:

Polycarbonate:

Aged @ 71 °C for 170 hours	*100
Aged @ 71 °C for 340 hours	*100
Aged @ 93 °C for 170 hours	*100
Aged @ 93 °C for 340 hours	*100

* substrate failure

Effects of Sterilization

In general, products similiar in composition to LOCTITE® AA 3321™ subjected to standard sterilization methods, such as EtO and Gamma Radiation (25 to 50 kiloGrays cumulative) show excellent bond strength retention. LOCTITE® AA 3321™ maintains bond strength after 1 cycle of steam autoclave. It is recommended that customers test specific parts after subjecting them to the preferred sterilization method. Consult with Loctite® for a product recommendation if your device will see more than 3 sterilization cycles.

GENERAL INFORMATION

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Safety Data Sheet (SDS).

Directions For Use:

1. This product is light sensitive; exposure to daylight, UV light and artificial lighting should be kept to a minimum during storage and handling.
2. The product should be dispensed from applicators with black feedlines.
3. For best performance bond surfaces should be clean and free from grease.
4. Cure rate is dependent on lamp intensity, distance from light source, depth of cure needed or bondline gap and light transmittance of the substrate through which the radiation must pass.
5. Recommended intensity for cure in bondline situation is 5 mW/cm² minimum (measured at the bondline) with an exposure time of 4-5 times the fixture time at the same intensity.
6. For dry curing of exposed surfaces, higher intensity UV is required (100 mW/cm²).
7. Cooling should be provided for temperature sensitive substrates such as thermoplastics.
8. Crystalline and semi-crystalline thermoplastics should be checked for risk of stress cracking when exposed to liquid adhesive.
9. Excess adhesive can be wiped away with organic solvent.
10. Bonds should be allowed to cool before subjecting to any service loads.

Loctite Material Specification[LMS]
LMS dated April 22, 2002. Test reports for each batch are available for the indicated properties. LMS test reports include selected QC test parameters considered appropriate to specifications for customer use. Additionally, comprehensive controls are in place to assure product quality and consistency. Special customer specification requirements may be coordinated through Henkel Quality.

Storage
Store product in the unopened container in a dry location. Storage information may be indicated on the product container labeling.
Optimal Storage: 8 °C to 21 °C. Storage below 8 °C or greater than 28 °C can adversely affect product properties. Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel Corporation cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Henkel representative.

Conversions
(°C x 1.8) + 32 = °F
kV/mm x 25.4 = V/mil
mm / 25.4 = inches
µm / 25.4 = mil
N x 0.225 = lb
N/mm x 5.71 = lb/in
N/mm² x 145 = psi
MPa x 145 = psi
N·m x 8.851 = lb·in
N·m x 0.738 = lb·ft
N·mm x 0.142 = oz·in
mPa·s = cP

Disclaimer
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Reference 2.1

Safety Data Sheet according to Regulation (EC) No 1907/2006

SDS No. : 153595
V014.0

LOCTITE AA 3321 LC KNOWN AS LOCTITE 3321 HV ADH

Revision: 03.05.2019
printing date: 10.06.2019
Replaces version from: 23.07.2018

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
LOCTITE AA 3321 LC KNOWN AS LOCTITE 3321 HV ADH

1.2. Relevant identified uses of the substance or mixture and uses advised against
Intended use:
Ultraviolet adhesive

1.3. Details of the supplier of the safety data sheet
Henkel Ltd
Wood Lane End
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000
Fax-no.: +44 1442 278071

ua-productsafety.uk@henkel.com

1.4. Emergency telephone number
24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Acute toxicity	Category 4
H302 Harmful if swallowed.	
Route of Exposure: Oral	
Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye damage	Category 1
H318 Causes serious eye damage.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Specific target organ toxicity - single exposure	Category 3
H335 May cause respiratory irritation.	
Target organ: respiratory tract irritation	
Acute hazards to the aquatic environment	Category 1
H400 Very toxic to aquatic life.	
Chronic hazards to the aquatic environment	Category 1
H410 Very toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:

Contains Isobornyl acrylate

2-Propenamide, N,N-dimethyl-
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide
2-Hydroxyethyl acrylate

Signal word: Danger

Hazard statement:
H302 Harmful if swallowed.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.
H410 Very toxic to aquatic life with long lasting effects.

Precautionary statement: "***" ***For consumer use only: P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P501 Dispose of waste and residues in accordance with local authority requirements***

Precautionary statement: Prevention
P261 Avoid breathing vapors.
P273 Avoid release to the environment.
P280 Wear protective gloves/eye protection.

Precautionary statement: Response
P302+P352 IF ON SKIN: Wash with plenty of soap and water.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

Care should be taken during the cure of these products by UV radiation to avoid exposure of the skin and especially of the eyes to direct or reflected UV radiation as long term effects could be harmful.
Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Isobornyl acrylate 5888-33-5	227-561-6 01-2119957862-25	25- 50 %	Skin Irrit. 2 H315 Eye Irrit. 2 H319 STOT SE 3 H335 Skin Sens. 1B H317 Aquatic Acute 1 H400 Aquatic Chronic 1 H410
2-Propenamide, N,N-dimethyl- 2680-03-7	220-237-5 01-2119971262-39	10- 20 %	Acute Tox. 3; Oral H301 Acute Tox. 3; Dermal H311 Eye Dam. 1 H318
Ethanone, 2,2-dimethoxy-1,2-diphenyl- 24650-42-8	246-386-6 01-2120000336-73	1- < 3 %	Aquatic Chronic 1 H410 Aquatic Acute 1 H400
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	219-784-2 01-2119513212-58	1- < 3 %	Eye Dam. 1 H318
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8	278-355-8 01-2119972295-29	1- < 3 %	Repr. 2 H361f Aquatic Chronic 2 H411 Skin Sens. 1B H317
Camphene 79-92-5	201-234-8	0,1- < 1 %	Aquatic Acute 1 H400 Aquatic Chronic 1 H410 Flam. Sol. 2 H228 Eye Irrit. 2 H319
1,7,7-Trimethyltricyclo[2.2.1.02,6]heptane 508-32-7	208-083-7, 208-083-7	0,1- < 1 %	Eye Irrit. 2 H319 Aquatic Acute 1 H400 Aquatic Chronic 1 H410
2-Hydroxyethyl acrylate 818-61-1	212-454-9 01-2119459345-34	0,1- < 0,2 %	Acute Tox. 4 H302 Acute Tox. 3 H311 Skin Corr. 1B H314 Skin Sens. 1 H317 Aquatic Acute 1 H400 Aquatic Chronic 3 H412

For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Move to fresh air. If symptoms persist, seek medical advice.
Consideration should be given to the possible effects of a faulty UV source (Stray radiation, ozone).

Skin contact:
Rinse with running water and soap.
Obtain medical attention if irritation persists.

Eye contact:
Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:
Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed
INGESTION: Nausea, vomiting, diarrhea, abdominal pain.

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

After eye contact: Corrosive, may cause permanent damage to eyes (impairment of vision).

4.3. Indication of any immediate medical attention and special treatment needed
See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media
Suitable extinguishing media:
Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:
None known

5.2. Special hazards arising from the substance or mixture
In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters
Wear self-contained breathing apparatus.
Wear protective equipment.

Additional information:
In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Avoid skin and eye contact.
Ensure adequate ventilation.
Wear protective equipment.

6.2. Environmental precautions
Do not let product enter drains.

6.3. Methods and material for containment and cleaning up
For small spills wipe up with paper towel and place in container for disposal.
For large spills absorb onto inert absorbent material and place in sealed container for disposal.
Wash spillage site thoroughly with soap and water or detergent solution.
Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections
See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Ventilation will remove any ozone that may be produced by the ultra violet lamp
Avoid skin and eye contact.
See advice in section 8

Hygiene measures:
Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.
Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities
Refer to Technical Data Sheet

7.3. Specific end use(s)
Ultraviolet adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m^3	Value type	Short term exposure limit category / Remarks	Regulatory list
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, INHALABLE DUST]		6	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure Limits

Valid for
Ireland

Ingredient [Regulated substance]	ppm	mg/m^3	Value type	Short term exposure limit category / Remarks	Regulatory list
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, TOTAL INHALABLE DUST]		6	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		IR_OEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Isobornyl acrylate 5888-33-5	aqua (freshwater)		0,00092 mg/l				
Isobornyl acrylate 5888-33-5	aqua (marine water)		0,000092 mg/l				
Isobornyl acrylate 5888-33-5	sewage treatment plant (STP)		2 mg/l				
Isobornyl acrylate 5888-33-5	aqua (intermittent releases)		0,00704 mg/l				
Isobornyl acrylate 5888-33-5	sediment (freshwater)				0,145 mg/kg		
Isobornyl acrylate 5888-33-5	sediment (marine water)				0,0145 mg/kg		
Isobornyl acrylate 5888-33-5	Soil				0,0285 mg/kg		
Isobornyl acrylate 5888-33-5	Air						
Isobornyl acrylate 5888-33-5	Predator						
N,N-Dimethylacrylamide 2680-03-7	aqua (freshwater)		0,12 mg/l				
N,N-Dimethylacrylamide 2680-03-7	aqua (marine water)		0,012 mg/l				
N,N-Dimethylacrylamide 2680-03-7	aqua (intermittent releases)		1,2 mg/l				
N,N-Dimethylacrylamide 2680-03-7	sediment (freshwater)				0,509 mg/kg		
N,N-Dimethylacrylamide 2680-03-7	sediment (marine water)				0,0509 mg/kg		
N,N-Dimethylacrylamide 2680-03-7	Soil				0,0313 mg/kg		
N,N-Dimethylacrylamide 2680-03-7	sewage treatment plant (STP)		18 mg/l				
N,N-Dimethylacrylamide 2680-03-7	Predator						
2,2-Dimethoxy-1,2-diphenylethan-1-one 24650-42-8	aqua (freshwater)		0,229 mg/l				
2,2-Dimethoxy-1,2-diphenylethan-1-one 24650-42-8	aqua (intermittent releases)		0,184 mg/l				
2,2-Dimethoxy-1,2-diphenylethan-1-one 24650-42-8	aqua (marine water)		0,0229 mg/l				
2,2-Dimethoxy-1,2-diphenylethan-1-one 24650-42-8	sewage treatment plant (STP)		19,4 mg/l				
2,2-Dimethoxy-1,2-diphenylethan-1-one 24650-42-8	sediment (freshwater)				8,87 mg/kg		
2,2-Dimethoxy-1,2-diphenylethan-1-one 24650-42-8	sediment (marine water)				0,887 mg/kg		
2,2-Dimethoxy-1,2-diphenylethan-1-one 24650-42-8	Soil				1,64 mg/kg		
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	aqua (freshwater)		1 mg/l				
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	aqua (marine water)		0,1 mg/l				
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	aqua (intermittent releases)		1 mg/l				
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Soil				0,13 mg/kg		
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	sewage treatment plant (STP)		10 mg/l				

[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	sediment (freshwater)				3,6 mg/kg		
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	sediment (marine water)				0,36 mg/kg		
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	aqua (freshwater)		0,00353 mg/l				
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	aqua (marine water)		0,000353 mg/l				
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	aqua (intermittent releases)		0,0353 mg/l				
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	sediment (freshwater)				0,29 mg/kg		
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	sediment (marine water)				0,029 mg/kg		
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	Soil				0,0557 mg/kg		
2-Hydroxyethyl acrylate 818-61-1	aqua (freshwater)		0,017 mg/l				
2-Hydroxyethyl acrylate 818-61-1	aqua (marine water)		0,002 mg/l				
2-Hydroxyethyl acrylate 818-61-1	aqua (intermittent releases)		0,036 mg/l				
2-Hydroxyethyl acrylate 818-61-1	sediment (freshwater)				0,064 mg/kg		
2-Hydroxyethyl acrylate 818-61-1	sediment (marine water)				0,006 mg/kg		
2-Hydroxyethyl acrylate 818-61-1	Soil				0,003 mg/kg		
2-Hydroxyethyl acrylate 818-61-1	Sewage treatment plant		10 mg/l				
2-Hydroxyethyl acrylate 818-61-1	Air						

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Isobornyl acrylate 5888-33-5	Workers	dermal	Long term exposure - systemic effects		1,39 mg/kg	
Isobornyl acrylate 5888-33-5	General population	oral	Long term exposure - systemic effects		0,83 mg/kg	
Isobornyl acrylate 5888-33-5	General population	dermal	Long term exposure - systemic effects		0,83 mg/kg	
N,N-Dimethylacrylamide 2680-03-7	Workers	dermal	Long term exposure - systemic effects		0,357 mg/kg 357 µg/kg bw/day	
N,N-Dimethylacrylamide 2680-03-7	Workers	inhalation	Long term exposure - systemic effects		0,207 mg/m3	
N,N-Dimethylacrylamide 2680-03-7	General population	oral	Long term exposure - systemic effects		0,0147 mg/kg 14,7 µg/kg bw/day	
N,N-Dimethylacrylamide 2680-03-7	General population	dermal	Long term exposure - systemic effects		0,179 mg/kg 179 µg/kg bw/day	
N,N-Dimethylacrylamide 2680-03-7	General population	inhalation	Long term exposure - systemic effects		0,051 mg/m3	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Workers	dermal	Acute/short term exposure - systemic effects		21 mg/kg	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Workers	Inhalation	Acute/short term exposure - systemic effects		147 mg/m3	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Workers	dermal	Long term exposure - systemic effects		21 mg/kg	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Workers	Inhalation	Long term exposure - systemic effects		147 mg/m3	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	inhalation	Long term exposure - systemic effects		43,5 mg/m3	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	inhalation	Acute/short term exposure - systemic effects		43,5 mg/m3	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	dermal	Long term exposure - systemic effects		12,5 mg/kg	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	dermal	Acute/short term exposure - systemic effects		12,5 mg/kg	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	oral	Long term exposure - systemic effects		12,5 mg/kg	
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	Workers	inhalation	Long term exposure - systemic effects		3,5 mg/m3	
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	Workers	dermal	Long term exposure - systemic effects		1 mg/kg	
2-Hydroxyethyl acrylate 818-61-1	Workers	inhalation	Long term exposure - local effects		2,4 mg/m3	
2-Hydroxyethyl acrylate 818-61-1	General population	inhalation	Long term exposure - local effects		1,2 mg/m3	

Biological Exposure Indices:
None

8.2. Exposure controls:

Engineering controls:
UV lamp should be designed, installed and operated in such a way as to eliminate exposure of the skin and eyes to stray radiation

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

Hand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; >= 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.
Protective eye equipment should conform to EN166.

Skin protection:
Wear suitable protective clothing.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	liquid Clear
Odor	mild
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	> 93 °C (> 199.4 °F)
Flash point	77,8 °C (172.04 °F)
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure (20 °C (68 °F))	< 6,6600000 mbar
Relative vapour density:	No data available / Not applicable
Density ()	1,078 g/cm3

Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Slight
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity
Reaction with strong bases
Reaction with strong acids.

10.2. Chemical stability
Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions
See section reactivity

10.4. Conditions to avoid
Protect from direct sunlight.
Avoid contact with acids and oxidizing agents.

10.5. Incompatible materials
See section reactivity.

10.6. Hazardous decomposition products
carbon oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Isobornyl acrylate 5888-33-5	LD50	4.350 mg/kg	rat	not specified
2-Propenamide, N,N-dimethyl- 2680-03-7	LD50	> 215 - 464 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Ethanone, 2,2-dimethoxy-1,2-diphenyl- 24650-42-8	LD50	> 5.000 mg/kg	rat	not specified
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	LD50	8.025 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8	LD50	> 5.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Camphene 79-92-5	LD50	>= 5.000 mg/kg	rat	Limit Test
2-Hydroxyethyl acrylate 818-61-1	LD50	540 mg/kg	rat	not specified

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Isobornyl acrylate 5888-33-5	LD50	> 3.000 mg/kg	rabbit	other guideline:
2-Propenamide, N,N-dimethyl- 2680-03-7	LD50	500 mg/kg	rat	not specified
Ethanone, 2,2-dimethoxy-1,2-diphenyl- 24650-42-8	LD50	> 5.000 mg/kg	rat	not specified
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	LD50	4.250 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	LC50	> 5,3 mg/l	aerosol	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Isobornyl acrylate 5888-33-5	irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
2-Propenamide, N,N-dimethyl- 2680-03-7	not irritating	24 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	not irritating	24 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8	not irritating	24 h	rabbit	not specified
Camphene 79-92-5	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
2-Propenamide, N,N-dimethyl- 2680-03-7	Category 1 (irreversible effects on the eye)		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	highly irritating	20 s	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8	not irritating		rabbit	not specified
Camphene 79-92-5	irritating	24 h	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Isobornyl acrylate 5888-33-5	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
2-Propenamide, N,N-dimethyl- 2680-03-7	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	not sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
2-Hydroxyethyl acrylate 818-61-1	sensitising	Mouse local lymphnode assay (LLNA)	mouse	not specified

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Isobornyl acrylate 5888-33-5	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Isobornyl acrylate 5888-33-5	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Isobornyl acrylate 5888-33-5	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
2-Propenamide, N,N-dimethyl- 2680-03-7	negative		with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
2-Propenamide, N,N-dimethyl- 2680-03-7	negative		with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	A mutagenic potential can not be excluded.	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
2-Hydroxyethyl acrylate 818-61-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		not specified
2-Propenamide, N,N-dimethyl- 2680-03-7	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	A mutagenic potential can not be excluded.			mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Camphene 79-92-5	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
2-Hydroxyethyl acrylate 818-61-1	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

Carcinogenicity

No data available.

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Isobornyl acrylate 5888-33-5	NOAEL P 100 mg/kg NOAEL F1 100 mg/kg		oral: gavage	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
2-Propenamide, N,N-dimethyl- 2680-03-7	NOAEL P 5 mg/kg NOAEL F1 30 mg/kg		oral: gavage	rat	OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Isobornyl acrylate 5888-33-5	NOAEL 100 mg/kg	oral: gavage	once daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
2-Propenamide, N,N-dimethyl- 2680-03-7	NOAEL 10 mg/kg	dermal	13 weeks 6 hours/day, 7 days/week	rat	OECD Guideline 411 (Subchronic Dermal Toxicity: 90-Day Study)
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	NOAEL 500 mg/kg	oral: unspecified	28 d	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	NOAEL 0,225 mg/kg	inhalation	14 d	rat	OECD Guideline 412 (Repeated Dose Inhalation Toxicity: 28/14-Day)
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8	NOAEL 100 mg/kg	oral: gavage	3 m 5 d/w	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Camphene 79-92-5	LOAEL 1.000 mg/kg	oral: gavage	28 days daily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:
Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Isobornyl acrylate 5888-33-5	LC50	0,704 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-Propenamide, N,N-dimethyl- 2680-03-7	LC50	> 120 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Ethanone, 2,2-dimethoxy-1,2-diphenyl- 24650-42-8	LC50	7,2 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	LC50	55 mg/l	96 h	Cyprinus carpio	EU Method C.1 (Acute Toxicity for Fish)
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8	LC50	> 1 - 10 mg/l	48 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)
Camphene 79-92-5	LC50	0,72 mg/l	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-Hydroxyethyl acrylate 818-61-1	LC50	4,8 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Isobornyl acrylate 5888-33-5	EC50	1 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2-Propenamide, N,N-dimethyl- 2680-03-7	EC50	> 120 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Ethanone, 2,2-dimethoxy-1,2-diphenyl- 24650-42-8	EC50	26 mg/l	24 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	EC50	324 mg/l	48 h	Simocephalus vetulus	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8	EC50	> 10 - 100 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Camphene 79-92-5	EC50	22 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2-Hydroxyethyl acrylate 818-61-1	EC50	9,3 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Isobornyl acrylate 5888-33-5	NOEC	0,092 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
[3-(2,3-	NOEC	100 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia

Epoxypropoxy)propyl]trimeth oxysilane 2530-83-8					magna, Reproduction Test)
2-Hydroxyethyl acrylate 818-61-1	NOEC	0,86 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Isobornyl acrylate 5888-33-5	NOEC	0,405 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Isobornyl acrylate 5888-33-5	EC50	1,98 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Propenamide, N,N-dimethyl- 2680-03-7	EC50	> 400 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Propenamide, N,N-dimethyl- 2680-03-7	NOEC	50 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Ethanone, 2,2-dimethoxy-1,2-diphenyl- 24650-42-8	EC50	0,17 mg/l	72 h	Scenedesmus sp.	OECD Guideline 201 (Alga, Growth Inhibition Test)
[3-(2,3-Epoxypropoxy)propyl]trimeth oxysilane 2530-83-8	EC50	119 mg/l	7 d	Anabaena flos-aquae	OECD Guideline 201 (Alga, Growth Inhibition Test)
[3-(2,3-Epoxypropoxy)propyl]trimeth oxysilane 2530-83-8	EC10	40 mg/l	7 d	Anabaena flos-aquae	OECD Guideline 201 (Alga, Growth Inhibition Test)
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8	EC50	> 10 - 100 mg/l	72 h		OECD Guideline 201 (Alga, Growth Inhibition Test)
Camphene 79-92-5	NOEC	320 - 580 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Camphene 79-92-5	EC50	> 1.000 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Hydroxyethyl acrylate 818-61-1	EC50	6 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Hydroxyethyl acrylate 818-61-1	NOEC	1 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2-Propenamide, N,N-dimethyl- 2680-03-7	EC50	> 1.000 mg/l	3 h	activated sludge, domestic	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Ethanone, 2,2-dimethoxy-1,2-diphenyl- 24650-42-8	EC 50	> 100 mg/l	3 h		OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
[3-(2,3-Epoxypropoxy)propyl]trimeth oxysilane 2530-83-8	NOEC	> 100 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8	EC 50	> 1.000 mg/l	30 min		OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Camphene 79-92-5	EC10	490 mg/l	3 h		OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
2-Hydroxyethyl acrylate 818-61-1	EC10	> 100 mg/l	72 h	activated sludge, domestic	other guideline:

12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Isobornyl acrylate 5888-33-5	not readily biodegradable.	aerobic	57 %	28 d	OECD Guideline 310 (Ready BiodegradabilityCO2 in Sealed Vessels (Headspace Test)
2-Propenamide, N,N-dimethyl- 2680-03-7	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	not readily biodegradable.	aerobic	37 %	28 d	OECD Guideline 301 A (new version) (Ready Biodegradability: DOC Die Away Test)
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8			< 20 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Camphene 79-92-5	not readily biodegradable.	aerobic	5 %	10 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
2-Hydroxyethyl acrylate 818-61-1	readily biodegradable	aerobic	> 79 - 80 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)

12.3. Bioaccumulative potential

No data available.

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
Isobornyl acrylate 5888-33-5	37	56 h	24 °C	Danio rerio	OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)

12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Isobornyl acrylate 5888-33-5	4,52		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
2-Propenamide, N,N-dimethyl- 2680-03-7	< 0,3	23 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Ethanone, 2,2-dimethoxy-1,2-diphenyl- 24650-42-8	3,42		not specified
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	0,5	20 °C	QSAR (Quantitative Structure Activity Relationship)
Camphene 79-92-5	4,35		not specified
2-Hydroxyethyl acrylate 818-61-1	-0,17	25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
Isobornyl acrylate 5888-33-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2-Propenamide, N,N-dimethyl- 2680-03-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Ethanone, 2,2-dimethoxy-1,2-diphenyl- 24650-42-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2-Hydroxyethyl acrylate 818-61-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:
Do not empty into drains / surface water / ground water.
Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:
Dispose of in authorised landfill site or incinerate.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances
The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2,2-Dimethoxy-1,2-diphenylethan-1-one,Isobornyl acrylate)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2,2-Dimethoxy-1,2-diphenylethan-1-one,Isobornyl acrylate)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2,2-Dimethoxy-1,2-diphenylethan-1-one,Isobornyl acrylate)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2,2-Dimethoxy-1,2-diphenylethan-1-one,Isobornyl acrylate)
IATA	Environmentally hazardous substance, liquid, n.o.s. (2,2-Dimethoxy-1,2-diphenylethan-1-one,Isobornyl acrylate)

14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), 197 (IATA), 969 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content < 3,00 %
(2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text
of all abbreviations indicated by codes in this safety data sheet are as follows:

H228 Flammable solid.
H301 Toxic if swallowed.
H302 Harmful if swallowed.
H311 Toxic in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H361f Suspected of damaging fertility.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

Further information:

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This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.